



Архангельск (8182)63-90-72 Астрахань (8512)99-46-04 Барнаул (3852)73-04-60 Белгород (4722)40-23-64 Брянск (4832)59-03-52 Владивосток (423)249-28-31 Волгоград (844)278-03-48 Вологда (8172)26-41-59 Воронеж (473)204-51-73 Екатеринбург (343)384-55-89 Иваново (4932)77-34-06 Ижевск (3412)26-03-58 Иркутск (395)279-98-46 Казань (843)206-01-48 Калининград (4012)72-03-81 Калуга (4842)92-23-67 Кемерово (3842)65-04-62 Киров (8332)68-02-04 Красноярск (391)204-63-61 Курск (4712)77-13-04 Липецк (4742)52-20-81

Киргизия (996)312-96-26-47

Магнитогорск (3519)55-03-13 Москва (495)268-04-70 Мурманск (8152)59-64-93 Набережные Челны (8552)20-53-41 Нижний Новгород (831)429-08-12 Новокузнецк (3843)20-46-81 Новосибирск (383)227-86-73 Омск (3812)21-46-40 Орел (4862)44-53-42 Оренбург (3532)37-68-04 Пенза (8412)22-31-16

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### **INTRODUCTION**

### Welcome to SIMA

- 45 years experience
- Manufacturing process
- Innovation
- New concepts
- Quality Assurance
- After Sales Service
- SIMA worldwide



### Welcome to SIMA

Born in Spain in the '70s, the brand **SIMA** has turned over the years into a reference in the light construction machinery industry in Europe.

With over 45 years of manufacturing experience, **SIMA** offers to the construction professionals a range of premium quality reliable machines, designed and made in Spain

Our international scope and continuous expansion has led **SIMA** to being present in more than 75 countries in the world.

A highly efficient After Sales Service adds to **SIMA** positioning as a safe and reliable partner to all our customers.

And we bet for the future. This is why **SIMA** begins making our future from the present. Our R&D department is fully committed to add innovation and improvement in all our machines range, to satisfy the ever changing and demanding needs of the evolving market.

We are a dynamic and flexible company. And we look forward to making SIMA the leading company in adaptability to our customers needs, through a perfect service and a highly innovative profile.

We consider our mission to produce high quality equipment, safe and efficient, becoming a reliable partner to our customers in their projects development.



### **Rebar Processing:**

**SIMA** is side to side with those who work with rebar: be it cutting or bending, we have a complete range to match the most demanding professional needs.

Our rebar processing machines supply a high productivity both on the construction sites and on the rebar workshops.

With an impressive and unbeatable durability, **SIMA** rebar machines will provide long shifts of efficient work on rebar processing for many years. Guaranteed by a rebar market leader

### **Masonry Saws:**

SIMA offers a wide range of table saws to deal with each different material, with fast, reliable and efficient solutions.

Their finishing quality, their high working performance and the obust design make them the perfect tool for all kind of cutting works and materials (masonry, tiles, bricks, natural stone, etc.) or wood, in the case of our circular site saw.

### **Paving Treatment:**

The SIMA range contributes to the surface treatment in the different moments of this process: road or cutting or trench marking, concrete trowelling or scarifying on different surfaces

A complete range of floor saws (including our exclusive model Trencher), Power trowells and Scarifiers, supplying our customer with what they may need. **SIMA** experience is a guarantee of endurance and reliability with a state of the art technology.

### Blades and Core Drills:

The natural complement for our machines range are the diamond blades and the core drill bits, which necessarily stand up to SIMA machines quality

They are manufactured with the perfect combination of metal bonds and diamonds of the right size and in the right proportion to ensure the best cutting and drilling for each material.

Experience and know how are the words that best define SIMA blades range.

# years experience in designing and producing high-end machines

In 2016 SIMA is present in 77 countries and continues with its international development strategy, consolidating his current positioning and opening new markets.



### 1970

Sociedad Industrial de Maquinaria Andaluza S.A. (**SIMA**) is created by the first 45° ceramic tiles cutter.





### 1981



The same inspiring principles lead the entrance of SIMA into the Rebar Process markets.

### 1990

SIMA starts addressing the pavement cutting segment, hence widening the range of solutions that the brand offered to constructors on the first stages of their works. Later, other pavement treatment machines will add to the range (power trowels, scarifiers, etc.)

### 1998



The Company owner creates PYLTIN, a subsidiary to laser cut, bend and paint the metal parts of SIMA machines. Later, **PYLTIN** also started supplying other companies besides SIMA.

### 2005

Until six years later, when they evolved to become the current corporate colours of SIMA brand and machines.



### 2007

SIMA premises reach their current size of 27.000 m<sup>2</sup>.



1970 1980 1990 2000 2010

1995



### 1970

Initially, the brand colours as shown on the machines is red and green. Ten years later these colours were replaced by cream and blue.



### 1979



Fully imbued with the conviction of offering those products that would best adapt to the market demands, new innovations keep expanding the range. So happened with what is considered to be the first wet cutting table saw in Spain, named... **EVA**.

### 🏶 SIMƏ



SIMA begins its international expansion, starting by the neighbouring mediterranean countries, and then towards Latin America.



1999

Once more, SIMA supplies to the market demands. On this year **SIMA** creates the first wood cutting machine fully certified for safety standards and new white and blue corporate colours are briefly adopted.



### 2006

Ösima

### <sup>♥</sup>servisima

The former SIMA after sales service department evolves with the creation of independent technical workshops certified by SIMA. This net of certified official workshops became SERVISIMA.



### 2008

The second generation of the family run company takes officein the





2015

**SERVISIMA** is now available in more than 70 service points worldwide.



# A flexible and efficient manufacturing process

Currently SIMA facilities are totalling 27.000 m<sup>2</sup>. In the manufacturing section SIMA developes the complex production process, from metal laser cutting and forming, robot assisted, to surface treatment and painting; from the electrical panels building to the assembly and packing of the finished products.

In the production process SIMA integrates a Lean Manufacturing system, including the stock management for a faster and effective response to our customer requests.

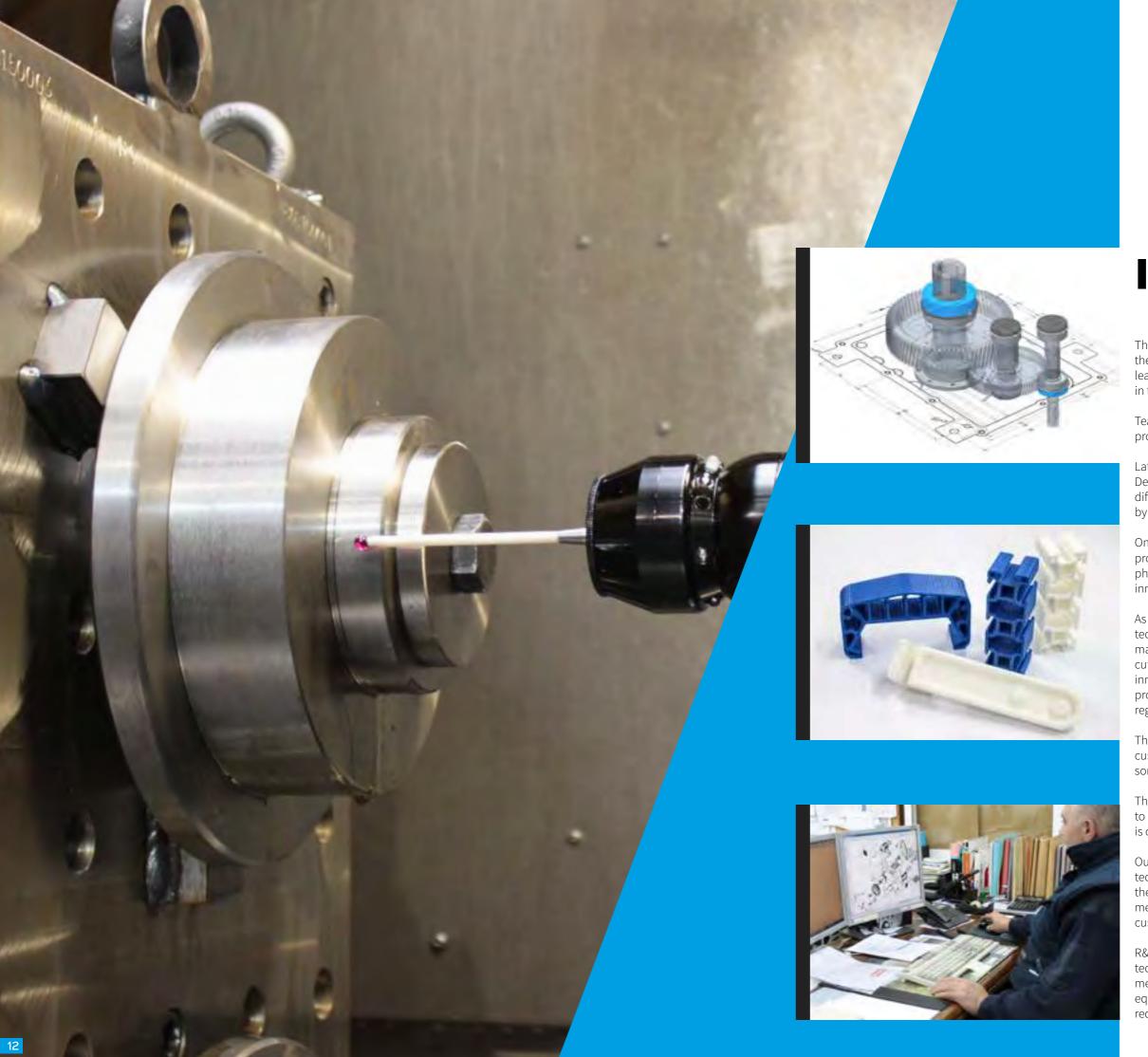
This system has being designed to follow a process protocol that allowes only one possible solution for every manufacturing step, thus tending to a zero mistake level. The objective is achieving a maximum working efficience with the least possible waste. This includes suppressing every redundant process whose cost shall not be charged on the products cost



### Why SIMA?

nish Spand, made in Spain.

- ✓ Efficience and flexibility to cope with the market and customers needs.
- √ 45 years manufacturing premium quality professional machines and tools.
- ✓ International stance, being present in 77 countries.
- Excellent world wide after sales assistance.



### **Innovation**

The Technical Development Office engineers are responsible for the designing, the blue prints and the technical specifications leading to the prototype construction. Some of the initial parts in the prototypes are 3 D printed.

Teaming up with them, specialized technicians focus on the prototype construction.

Later, the prototypes will be checked by the Technical Development Officers together with our Q.A. staff, and put to different tests, one of them a real work simulation performed by customers selected at random to that purpose.

Once all the test phases have been passed, the serial production starts. Innovation is deeply engraved in **SIMA** philosophy. We are conscious that there is no future without innovating.

As pioneering innovators we count on high precission technologies, such as inductive sensors in the rebar bending machines, or the air spring depth adjustment in the pavement cutters. New products are constantly developed using innovative materials, such as polymers, which are themselves produced in accordance with the environmental preservation regulations and safety at work norms.

The success of our new products is endorsed by our high customer satisfaction level... and by copycats performed by some of our competitors.

There is no secrect to this success: as much as creativity is key to innovation, listening to our customer suggestions and needs is our fundamental source of inspiration.

Our R&D department is centre point to understand and provide technical solutions upon the information that reaches us from the market. Our team is permanently seeking new areas and methods to improvement and renovation, but it is only our customers who inspire our breakthroughs.

R&D is a team of experienced engineers, designers and technicians that use 3D state of the art calibrating and measuring equipment in SIMA's laboratories. With this equipment SIMA team also service other companies under request.



### New Concepts

#### Mekano concept

This is a very innovative concept, derived from our orientation to flexibility. It is based on the idea of using common parts for the different machine models, so our customer may just add or replace some of them to transform his **SIMA** machine into

Our ranges **BALI**, **DAKAR**, **VENUS** and **PERLANATO** are 100% configurable. 65% of their components are compatible for all models, which provides unmatched ease to change the configuration of any cutting table. Furthermore, it also means relevant savings for the end user, who can reshape his machine into other models by just changing some parts.

Motor, water tub, switch, blade guard, sliding cart and legs are the elements shared by any of the **Mekano** models.

Choose the lengh and cutting height; 90° or 45° cut, sliding care or rail bridge.

There is a great marketing added value in this concept, since our customers may choose the different options to produce a taylor-made machine for their own end customers, fully adapted to their market demands.

Our aim is taking a step forward in our products improvement based on continuing innovation



### Poly panel concept

Insulating panels with a polyurethane core and metal coating o both sides (also known as Sandwich Panel) is becoming more and more common in construction, thanks to its insulating properties and its ruggedness. Its light weight makes it very easy to handle and install.

However, this material is not easy to cut with a power tool, as it is normally cut, due to its thickness and the size of the panels supplied by their manufacturers.

SIMA has adapted the two meters long cutting table **VENUS 200** for cutting Sandwich Panel. The adaptation involved changing the blade (a TCT blade instead of a diamond one), some safety elements, etc. This means building the first machine specifically designed to cut this material.







#### Vario concept

This concept is the evolution of the traditional pavement cutting machine. A Vario machine performs the classic single blade pavement cut, but it is also ready to reconfigure for cutting with more blades, with different cutting configurations, for example, two equidistant cuts from 2 cms. wide to 10 cm., or even bevel cuttings.

The **VARIO** concept responds to emerging needs, such as producing narrow trenches for laying optic fiber or tactile lines in train stations or airports for blind persons.

### Handy concept

A market niche not sufficiently fulfilled is the need of a portable stationary dry cutting machine. Half way between the table saws and the small chop saws with a limited cutting capacity, our Handy stands out as a rugged but light weight machine, with an efficient dust collecting system (vacuum cleaner assisted), for masonry materials dry cutting.

This is our concept: a highly professional machine designed for powerful and accurate dry cutting with an efficient dust riddance system. It can be both used, with the sliding cart or as a chop saw, tilting the swinging head.

### Double speed rebar benders

From our high performance rebar benders **DEL 32**, **DEL 36** and **DEL 45 SIMA** has developed two speed versions that can be selected by just turning a switch.

This machines can bend rebar at normal speed. But in those cases where the rebar diameter allows a faster bending by just selecting the switch position to the second speed the operator will be able to double his working speed. It is the perfect solution to produce stirups, (by using the optional complementary accessory offered by SIMA), which can be bended at a higher speed due to its typically smaller diameter.

another more suitable for a different use. based on continuing innovation.

### Quality Assurance

As the key to success in all machinery industry, Quality is inherent to **SIMA** approach. We do not endevour but for the best quality.

To guarantee the best quality in all our machines, SIMA has developed an Q.A. inspection adapted to each model and covering all its components. All the different parts are subject to a measuring control to determine its compliance with the previously established parameters that will be tested prior to any product launch.

Each component production, either from external suppliers or SIMA manufactured is tested to conformity.

Finally, in the assembly process, a new Q.A. process takes place, where each machine is individually tested for calibration, and is started to verify that it works properly.

Besides the qualified in-factory tests for Q.A. continuous improvement, SIMA always undertakes the most convincing test available: the customer test. We take a trial on the machines in work sites or wherever the machine would be naturally used. The person who would typically use it is the one that will work with the prototype, and will suggest advantages and potential improvement according to his experience.

These suggestions will inspire the modification or approval of the machine before the serial production takes place.

Finally it is in **SIMA** stance to apply the Quality principles to all the company areas and members, from R&D and Production to the Purchase, Sales, Finantial, etc.











### Metrology:

This is an essential element to ensure a high quality level. In SIMA we measure different magnitudes of a variaty of components and accesories, looking into their normalization through traceability. With very narrow tolerance margins, the parts, components and accesories produced in SIMA enjoy the adequate measuring standars, always homogeneous and accurate.

Our laboratory is equipped with highly precise state of the art calibration and 3D measuring tools, which we also use to service other companies from different industries.

Competing successfully in our market it is not only about selling products in accordance with the regulations, but also about bringing forward proof of the conformity with the norms issued by certifying bodies.

In Europe, the norms are dictated by the Communitary reglaments that execute the different norms issued in each directive.

As a machine manufacturer, **SIMA** is under the rule of the machinery directives approved by the European Community Council

Furthermore, **SIMA** is accredited by AENOR certifications for design, production, distribution, etc. (ISO 9001:2008).

And let us not forget SIMA's concern for the environment, proven by our certification ISO 14001:2004, stating that our machines follow are produced using a sustainable and environmental friendly process.

### After Sales Service

On 2006 **SERVISIMA** is created as a step forward from the After Sales Service that **SIMA** had been so far supplying. Besides taking care of any issue raised with machines breakdown both under or off guarantee, **SERVISIMA**, selects, appoints, traines, coordinates and maintains external points of service. These will be certified as SERVISIMA points (S.A.T.) and reported as such to **SIMA** customers.

**SERVISIMA** counts with a widespread variaty of information for all **SIMA** models, including videos, pictures, parts diagrams, instruction manuals... for easier diagnostics and trouble shooting.

All technicians in **SERVISIMA** points of service count with a specialized training delivered by **SIMA**, complemented with specific sessions to keep them updated on new products and innovations in the range.

The repairs made in any **SERVISIMA** point of service enjoy a three months guarantee on spare parts and labor.

Moreover, the **SERVISIMA** points hold a permanent stock of the most commonly used spare parts of our machines, to allow a fast service to our customers. Would one spare part not be available in their stock, **SERVISIMA** will send it by courier within the 24 - 48 hours from the order. **SERVISIMA** is run by a team of six technicians who run a tracking system that ensures a quick and satisfactory response.

We are committed to repair any machine under guarantee in a period no longer than four days from the incidence report date, or seven days for machines out of guarantee.

Our **SERVISIMA** S.A.T. points comply with the quality standards stipulated by **SIMA** in all aspects of the service: product, spare parts and, not the least important, assistance and involvement with the customer needs.





# SIMA worldwide

SIMA has established a reputation as an international brand. Today, SIMA can be found in the five continents, with a foothold in 62 countries and a budding presence in other 15

Our sales team is made of seasoned professionals that, depending on their time working for SIMA, are also qualified in the product technology, hence being able to deliver assessment to the client in two respects: commercial and technical.

It is key for the brand to attend the most relevant trade fairs in the sectors where SIMA operates, such as BAUMA, BIG 5, SMOPYC, INTERMAT, WOC and many more, some of them in coordination with our distributors

Though SIMA typically operates through distributors (importing wholesalers in many countries), there are some exceptions.

Not two countries are alike from the business point of view. Eac one has its own preferent channels and its own cultural and commercial singularities, to which we must adapt to succeed. This means for instance, to keep in certain countries a network of free agents to service distributors, subdistributors or hire

ompanies as direct customers.

Our flexible approach enables us to reach a number or O.E.I customers for whom we produce under their own brand, specifications and requests.

In line with the current communication technologies, our website and our presence in the social media also help to provide additional sources of information and communication to our customers and end users, as well as being a contact point with anyone needing our services or just technical information about our products.

 $^{20}$ 

### **REBAR PROCESSING**

- DEL Range
- COMBI Range
- STAR Range
- SPIRAL Range
- ACCESSORIES
- TX 16
- DM 12
- C6
- Blades
- CX
- ATA 400





### **CEL Range**

Electric Shears

**CEL** shears have become a reference in the market for cutting rebar: a range of four models with the highest performance for heavy duty cutting jobs.

Reliable, strong and durable. Highly resistant thanks to its cast-iron monoblock machined chassis. Excellent output in intensive rebar jobs, able to work more than 8 hours daily at construction sites or at rebar workshops

Specially recommended for rental fleets as high profitability, low maintenance running costs and durability, allowing long-term rentals.

Single-phase 230V motor version available for model **CEL 36 P**, which allows operation without a three phase electric supply from mains or gensets.

All **CEL** shears models are fitted with the compulsory safety systems and devices to comply with all international safety regulations:

- Mechanical safety devices: a shield covers the cutting jaw and blades. It prevents accidental operation as it locks foot and hand control.
- Electrical safety devices: emergency stop and low voltage cut-off device prevent the machine reloading after a supply cut. 60Hz motor versions are fitted with magneto-thermal breaker switch that stops the motor running on unstable supply.



#### Long-life and top performance.

- Those inner components subject to continous wearing and stress are tempered to ensure longer working life.
- Higher traction force and smooth running thanks to its oil bathed trapezoidal and helicoidal gears ensuring top performance for heavy users, and minimizing maintenance.
- High efficiency electric motor IE3 type. Featured with impact clutch which prevents slippery on cutting impacts and optimizes performance and accuracy.
- Interchangeable 4 faced long life cutting blades, rectangular shaped and made of chrome-steel.
- Comfortable and ergonomic foot or hand control with safety shield.
- Integrated lifting hook and lever + transport wheels to ease final positioning at site.



Cutting capacity															
Yield strength / Grade			Re=N/mm	1 <sup>2</sup> 480 / G-60			Re=N/mm²650/G-75								
Tensile strength			Rm=N/	mm² 650			Rm=N / mm <sup>2</sup> 850								
No. x		1		2		3		1		2	3				
	mm	in/#	mm	in/#	mm	in/#	mm	in/#	mm	in/#	mm	in/#			
CEL 36 P	Ø30	1-1/8"/9	Ø20	3/4"/6	Ø16	5/8"/5	Ø25	1"/8	Ø20	3/4"/6	Ø16	5/8"/5			
CEL 42 P	Ø35	1-3/8"/11	Ø25	1"/8	Ø16	5/8"/5	Ø32	1-1 / 4" / 10	Ø25	1"/8	Ø16	3/4"/6			
CEL 52 P	Ø40	1-1 / 2" / 11	Ø25	1"/8	Ø16	5/8"/5	Ø40	1-1 / 2" / 11	Ø25	1"/8	Ø16	3/4"/6			
CEL 55 P	Ø45	1-3 / 4" / 14	Ø32	1-1 / 4" / 10	Ø22	7/8"/7	Ø40	1-3 / 4" / 14	Ø32	1-1 / 4" / 10	Ø20	3/4"/6			

		CEL 36 P	CEL 42 P					
1- PH	IASE	3 - P	HASE	3 - PHASE	3 - PHASE		3 - PHASE	
8055	8057	8054	8058	8039	8061 8072		8073	
23	30		230 / 400			230 / 400		
50/3P 60/3P		50/4P	50/5P	60/4P	50/4P	50/5P	60/4P	
1,5 (2)	2,2 (3)		1,5 (2)		3 (4)			
		110			100			
		1/0,26			1,3 / 0,34			
		247/544,5		391,6 / 863,3				
	1110 x 710 x	970 / 43,7" x 27	,95" x 38,19"		1110 x 710 x 970 / 43,7" x 27,95" x 38			
	8055 23 50/3P	230 50/3P 60/3P 1,5 (2) 2,2 (3)	1-PHASE     3-P       8055     8057     8054       230     50/3P     50/4P       1,5 (2)     2,2 (3)     110       1/0,26     247/544,5	1 - PHASE         3 - PHASE           8055         8057         8054         8058           230         230 / 400         50 / 4P         50 / 5P           1,5 (2)         2,2 (3)         1,5 (2)           110         1 / 0,26         1 / 0,26	1 - PHASE         3 - PHASE         3 - PHASE           8055         8057         8054         8058         8039           230         230 / 400         50 / 4P         50 / 5P         60 / 4P           1,5 (2)         2,2 (3)         1,5 (2)         15 (2)           1/0,26         247 / 544,5         247 / 544,5         10	1-PHASE         3-PHASE         3-PHASE         3-PHASE           8055         8057         8054         8058         8039         8061           230         230/400         50/3P         60/4P         50/4P         50/4P	1 - PHASE         3 - PHASE         3 - PHASE         3 - PHASE           8055         8057         8054         8058         8039         8061         8072           230         230 / 400         230 / 400         230 / 400         230 / 400           50 / 3P         50 / 4P         50 / 5P         60 / 4P         50 / 4P         50 / 5P           1,5 (2)         2,2 (3)         1,5 (2)         3 (4)         100         100           1 / 0,26         1,3 / 0,34         247 / 544,5         391,6 / 863,3         391,6 / 863,3	

		CEL 52 P		CEL 55 P					
	3 - PH	IASE	3 - PHASE	3 - PH	3 - PHASE				
Item code	8074	8075	8076	8081	8082	8083			
Motor voltage (V)		230 / 400		230/	400	230 / 400			
Frequency (Hz) / In (pins)	50/4P	50/5P	60/4P	50 / 4P	50/5P	60 / 4P			
Kw (Hp)		4 (5,5)							
Cuts / minute		88		50					
Oil capacity (L. / Gal.)		1,3 / 0,34		9/2,37					
Net weight (Kg. / Lbs.)		485 / 1069		666 / 1468					
Packaging dimensions L x W x H (mm/in)	1110 x 710	x 970 / 43,7" x 27,95	5" x 38,19"	1220 x 775 x 1130 / 48" x 30,51" x 44,48"					

### FEATURES AND BENEFITS OF THE CEL RANGE

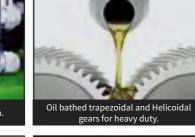








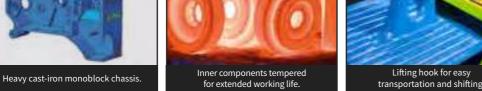








High end quality bearings.



### **DEL Range**

Electric benders

Four models available to meet any rebar production requirements in both, job sites and rebar factories / workshops.

Supplied with the necessary pins, rollers and mandrels to produce the desired bending angle.

All models of **DEL** benders are also capable to produce stirrups, spirals and hoops using the optional accessories.

Easy low-cost maintenance can be even performed on site by the machine operator.

A single-phase 230V inverter version is available for model **DEL 32.** This machine operates without needing a three-phase electric supply. It aligns perfectly with the single-phase **CEL 36 P** rebar shear in medium scope rebar works.

All **DEL** benders are fitted with the compulsory safety systems and devices to comply with all international safety regulations:

- Mechanical safety devices: Automatic stop when frontal panel door opens or when the upper transparent polycarbonate shield is lifted.
- Electrical safety devices: Fully hermetic control panel, with right/left turn selector, voltage and amperage display and magneto-thermal protection breaker switch.

### Innovation, flexibility and safety.

ecisePangle adjustment through pins and inductive sensors, dirt and water proof, much more reliable than standard limit switches.

- Side short rulers with holes for pins, allowing an accurate tuning on angle adjustment (models **DEL 32** and **DEL 36**).
- Models DEL 45 and DEL 52 featured with side long rulers which allows double bends for "Z" shaped figures (bottle neck shapes).
- Two speeds motor available upon request on models DEL 32, DEL 36 and DEL 45.



Bending capaci	ty																		
<b>₽</b>									(	<b>3</b>			<b>₫</b>						
Yield strength / Grade		Re	e=N/mm	n² 250 / G-4	0		Re=N/mm <sup>2</sup> 480/G-60							Re	e=N/mr	n² 650 / G-7	'5		
Tensile strength			Rm=N/	mm² 450			Rm=N/mm²650							Rm=N/mm <sup>2</sup> 850					
No. x		1		2		3		1		2		3		1		2		3	
	mm	in/#	mm	in/#	mm	in/#	mm	in/#	mm	in/#	mm	in / #	mm	in / #	mm	in / #	mm	in/#	
DEL 32	Ø32	1-1/4" / 10	Ø24	1"/8	Ø18	3/4" / 6	Ø28	1-1/8" / 9	Ø20	7/8" / 7	Ø16	5/8" / 5	Ø25	1-1/8" / 9	Ø18	3/4" / 6	Ø14	1/2" / 4	
DEL 36	Ø36	1-3/8" / 11	Ø26	1-1/8" / 9	Ø22	7/8" / 7	Ø32	1-1/4" / 10	Ø24	1"/8	Ø18	3/4" / 6	Ø32	1-1/4" / 10	Ø22	7/8" / 7	Ø16	5/8" / 5	
DEL 45	Ø45	1-3/4" /14	Ø32	1-1/4" / 10	Ø25	1"/8	Ø40	1-3/4" / 14	Ø32	1-1/4" / 10	Ø25	1"/8	Ø40	1-3/8" / 11	Ø26	1"/8	Ø25	1"/8	
DEL 52	Ø52	2"	Ø36	1-3/8" 11	Ø30	1-1/8" / 9	Ø46	1-7/8"	Ø34	1-3/8" / 11	Ø25	1-1/8" / 9	Ø42	1-3/4" / 14	Ø32	1-1/8" / 10	Ø25	1-1/8" / 9	

\*For models DEL with 2 speeds motor, please check bending capacities with your sales representative.

aTER techno

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š	S. C.	2							
					NEW: 2 speeds	)		NEW: 2 speeds	
		DEL	32		DEL 32 2V		DEL 36	;	DEL 36 2V
	1-PHASE	3 - PI	HASE	3 - PHASE	3 - PHASE	3 - P	3 - PHASE		3 - PHASE
Item code	20251504	20251500	20251502	20251501	20251505	20252000	20252002	20252001	20252005
Motor voltage (V)	230	230 230 / 400			230 / 400		230 / 400		230 / 400
Frequency (Hz) / In (pins)	50 - 60 / 3P	50/4P	50/5P	60/4P	50/5P	50/4P	50/5P	60/4P	50/5P
Kw (Hp)		2,2	(3)		3,3 (4,5)		3 (4)		4,5 (6,1)
Cycles / minute (bend/return) 1st & 2nd speed		11			11/22		10		10 / 20
Bending capacity 1st & 2nd speed					Ø>16				Ø<16
Oil capacity (L. / Gal.)		5,1/1	,34		5,1/1,34		10 / 2,64		10 / 2,64
Net weight (Kg. / Lbs.)		302/6	65,79		302/665,79		355/782,6	4	355/782,64
Packaging dimensions L x W x H (mm/in)		950 x 850 x	1050 / 37,40	)" x 33,46" x 4	1,33"	950 x 850 x 1050 / 37,40" x			46" x 41,33"

				NEW: 2 speeds					
		DEL 45		DEL 45 2V					
	3 - Ph	HASE	3 - PHASE	3 - PHASE	3 - PHASE		3 - PHASE		
tem code	20252500 20252502		20252501	20252505	20253000	20253002	20253001		
Motor voltage (V)		230 / 400		230 / 400		230 / 400			
Frequency (Hz) / In (pins)	50/4P	50/5P	60/4P	50/5P	50/4P	50/5P	60/4P		
Kw (Hp)		3 (4)		4,5 (6,1)					
Cycles / minute (bend/return) 1st & 2nd speed		6,5		10 / 20	6				
Bending capacity 1st & 2nd speed				Ø<16					
Oil capacity (L. / Gal.)		8,8 / 2,32		8,8/2,32		15 / 3,96			
Net weight (Kg. / Lbs.)		490 / 1080		490 / 1080	721 / 1589				
Packaging dimensions L x W x H (mm/in)	108	30 x 1040 x 1170 / 4	12,52" x 40,94" x 4	6,06"	1080 x 1040	x 1170 / 42,52" x 40	0,94" x 46,06"		

### FEATURES AND BENEFITS OF THE DEL AND COMBI RANGE

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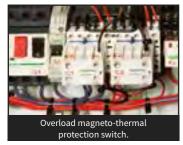




DEL 52



QUEADO EN EQ.









### **COMBI Range**

Combined electric bender & shears

Specially recommended for rebar production in small - medium housing or infrastructure projects with rebar sizes of up to  $\emptyset 36 \text{mm} / 1^{3/8"}$  (#11) for cutting and  $\emptyset 52 \text{mm} / 2"$  for bending, such as small resorts, condominiums, villas, low height apartment buildings, etc. A multi-purpose machine which also allows production of stirrups, spirals and hoops with its optional accessories.

The **COMBI** range is an ideal solution for small to medium rebar contractors and manufacturers, providing full working autonomy in any rebar work, and at a very low cost.

One machine, a single investment to do all rebar jobs with a medium production: bending, cutting, stirrups and spirals / hoops.

#### The most complete package.

- COMBI machines have the same production and bending capacities as our DEL range benders.
- They are also featured with the same electrical and mechanical safety devices as **DEL** machines and its electric components are of worldwide known top quality suppliers as Schneider-Electric.
- Cast-iron shear body and gearbox case to ensure heavy duty performance and endurance with the lowest maintenance. Oil bath, trapezoidal and helicoidal gears.
- Safety shield with limit switch on shear body and bending table.
- Easy low-cost maintenance can be even performed on site by the machine operator.
- Single-phase 220V version with inverter technology available for model **COMBI 25/32**. The inverter stabilizes the electric supply so it makes the motor life longer. Two speeds motor available upon request on models **COMBI 25/32** and **COMBI 30/36**.

### 4-IN-1 MACHINE:



tting, thanks to its shear jaw simultaneously operated with the bending plate.



**Bending**, operated as our DEL range rebar benders.



**Stirrups** production using the optional stirrups accessory.



Production of **spirals**, rings and arches using the optional Spirals Bending accessory



Cutting / Bendin	g capa	city																
								<b>9</b>						<b>O</b>				
Yield strength / Grade		R	e=N/mm	<sup>2</sup> 250/G-	40		Re=N/mm²480/G-60							Re	e=N/mm	<sup>2</sup> 650/G-	75	
Tensile strength			Rm=N/	mm² 450					Rm=N/	mm² 650					Rm=N/	mm² 850		
No. x	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
	Millimeters																	
COMBI 25 / 32	Ø25	Ø18	Ø12	Ø32	Ø24	Ø18	Ø20	Ø16	Ø10	Ø25	Ø20	Ø16	Ø20	Ø14	Ø8	Ø25	Ø18	Ø14
COMBI 30 / 36	Ø30	Ø20	Ø16	Ø36	Ø26	Ø22	Ø25	Ø18	Ø14	Ø32	Ø24	Ø18	Ø25	Ø16	Ø12	Ø32	Ø22	Ø16
COMBI 36 / 52	Ø36	Ø26	Ø22	Ø52	Ø36	Ø30	Ø32	Ø20	Ø16	Ø46	Ø34	Ø25	Ø32	Ø18	Ø16	Ø42	Ø32	Ø25
									In	/#								
COMBI 25 / 32	1"/8	3/4" / 6	1/2" / 4	1-1/4" / 10	1"/8	3/4" / 6	7/8" / 7	5/8" / 5	3/8"/3	1-1/8" / 9	7/8" / 7	5/8"/5	7/8" / 7	1/2" / 4	3/8"/3	1-1/8" / 9	3/4" / 6	1/2" / 4
COMBI 30 / 36	1-1/8" / 9	7/8" / 7	5/8" / 5	1-3/8" / 11	1-1/8" / 9	7/8" / 7	1"/8	3/4" / 6	1/2" / 4	1-1/4" / 10	1"/8	3/4" / 6	1"/8	5/8" / 5	1/2" / 4	1-1/4" / 10	7/8" / 7	5/8" / 5
COMBI 36 / 52	1-3/8" / 11	1"/8	7/8" / 7	2"	1-3/8" / 11	1-1/8" / 9	1-1/4" / 10	7/8" / 7	5/8" / 5	1-7/8"	1-3/8" / 11	1-1/8" / 9	1-1/4" / 10	3/4" / 6	5/8" / 5	1-3/4" / 14	1-1/4" / 10	1-1/8" / 9

\*For models COMBI with 2 speeds motor, please check bending capacities with your sales representative.

### 

	COMBI 25 - 32				COMBI 30 - 36			COMBI 36 - 52		52
	1- PHASE	3 - PHASE		3 - PHASE	3 - PHASE		3 - PHASE	3 - PHASE		3 - PHASE
Item code	20351504	20351500	20351502	20351501	20352000	20352002	20352001	20352500	20352502	20352501
Motor voltage (V)	230	230 / 400		230 / 400		230 / 400				
Frequency (Hz) / In (pins)	50 - 60/3P	50/4P	50/5P	60/4P	50/4P	50/5P	60/4P	50/4P	50/5P	60/4P
Kw (Hp)		2,2	2 (3)		3 (4)			3 (4)		
Cycles / minute (bend - cut / return)		1	1		10			6		
Oil capacity (L. / Gal.)		5,1/	1,34		10 / 2,64			15 / 3,96		
Net weight (Kg. / Lbs.)	386 / 850,98				435 / 959,01			721 / 1589,53		
Packaging dimensions L x W x H (mm/in)	950 x 1	950 x 1080 x 1050 / 37,40" x 42,52" x 41,33"			950 x 1080 x 1050 / 37,40" x 42,52" x 41,33			" 1080 x 1290 x 1190 / 42,52" x 50,78" x 46,85"		

#### FEATURES AND BENEFITS OF THE DEL AND COMBI RANGE









COMBI-30/36









### **STAR Range**

Electric Stirrups Benders.

Rebar stirrups are the most common and repeating shapes used for rebar structures in construction, so the labour and time invested for its production is higher than any other rebar work.

Thanks to its handy and confortable design, **STAR** stirrup bender delivers a high performance and productivity, up to 700 - 1000 stirrups per hour depending on the rebar size, the stirrup shape and the operator skill. **STAR** stirrup bender represents a very tiny investment in comparison to its high output, which makes it a perfect partner for rebar fabricators / workshops, for their serial stirrups productions and for rebar jobs at sites, thanks to its adaptability.

It is also quite suitable for builder's merchants or hardware stores with rebar supplying services.

Bending capacity up to rebar 16mm (5/8" - #5) for **STAR 16** and rebar 20mm (7/8" - #7) for **STAR 20**. Both models can bend multiple stirrups at the time with the same shape and bending quality.

Both models are available in single phase 230V and three phase 230V / 400V motor versions to ease the rebar works at any site.

The new **STAR 20** is featured with a 360° turning bending plate so as to work clockwise and counterclockwise, for an increased operational flexibility. Also supplied with holders to store rebars and provide an easier rebar feeding.



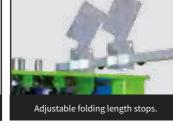
### FEATURES AND BENEFITS OF THE STAR RANGE





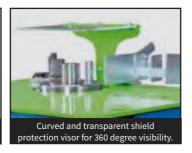












### Speed and versatility.

TAR 26 and **STAR-20** are not only able to produce standard stirrups but virtually any rebar shape tipically used in rebar structuresconstruction, such as: hooks, separators, anchorages, rebar feet, elbows, reinforcements, etc.

- Able to bend several rebar at the time depending on rebar size and strength (Grade).
- Easy and simple operation: it does not require highly qualified operators.
- All the necessary pins, rollers and mandrels, as well as the adjustable stop ruler are supplied as standard equipment.
- Pins and rollers can be customized upon request to suit to our customers requirements.
- Control panel designed and built in accordance with CE regulations.





Bending capacity												
Yield strength / Grade			Re=N/mm	480/G-60			Re=N/mm <sup>2</sup> 650/G-75					
Tensile strength			Rm=N/ı	mm² 650			Rm=N/mm <sup>2</sup> 850					
No. x	7	6	5	3	1	1	7	6	5	2	1	1
Bending mandrels Ø mm / in	Ø18 / 0.71"	Ø24 / 0.94"	Ø36 / 1.41"	Ø36 / 1.41"	Ø48 / 1.89"	Ø48 / 1.89"	Ø18 / 0.71"	Ø24 / 0.94"	Ø36 / 1.41"	Ø36 / 1.41"	Ø48 / 1.89"	Ø48 / 1.89"
		Millimeters										
STAR 16	06	08	Ø10	Ø12	Ø16		Ø6	08	Ø10	Ø12	CMC	
STAR 20	7 00	08	Ø10	WIZ	010	Ø20	] 00	08	Ø10	WIZ	Ø16	Ø20
		In/#										
STAR 16	Ø1/4"	Ø5/16"	Ø3/8" / #3	Ø1/2" / #4	Ø5/8" / #5		Ø1/4"	Ø5/16"	Ø3/8" / #3	Ø1/2" / #4	Ø5/8" / #5	
STAR 20	7 9/4	W3/10	W3/0 /#3	W/C /#4	W3/0 / #3	Ø7/8" / #7	]	W3/10	W3/0 /#3	W/C /#4	W3/0 /#3	Ø7/8" / #7

Accessories included									
						9	-	Î	
Ømm/in		Ø36 / 1 <sup>3/8</sup>	Ø18 / 1 <sup>3/4</sup> "	Ø25 / 1"	Ø36 / 1 <sup>3/8</sup>	Ø48 / 1 <sup>7/8</sup>			
STAR 16	1	1	1	2	1	1	1	1	2
STAR 20	1	1	1	2	1	1	1	1	2

		STAR 16		STAR 20				
	1-PHASE	3 - PHASE		1-PHASE 3-PHASE		3 - PHASE		
Item code	0835	0830	0833	20202004	20202000	20202002	20202001	
Motor voltage (V)	230	230 / 400		230	230 / 400			
Frequency (Hz) / In (pins)	50/3P	50 - 60 / 4P	50 - 60 / 5P	50 - 60 / 3P	50/4P	50/5P	60/4P	
Kw (Hp)	2,2 (3)	1,5 (2)	1,5 (2)	1,5				
Cycles / minute (bend / return)		19		17				
Net weight (Kg. / lbs.)		140 / 308,64		214 / 471,79				
Packaging dimensions L x W x H (mm/in)	850 x 760 x 680 / 33,46" x 29,92" x 26,77"			800 x 620 x 1040 / 31,49" x 24,41" x 40,94"				

### **SPIRAL Range**

Spiral Hoop electric bender

Our machines **SPIRAL 26** and **SPIRAL 36** are specially designed to produce spiral or hoop rebar, at job sites or workshops, for structures used in any concrete circular formworks, such as foundations, scorings, water dams and reservoirs, domes, arches, tunnels and round pillars and columns.

They have a capacity from min rebar 6mm (1/4" - #1) up to max. rebar 26mm (1" - #8) and 36mm (1-3/8" / #11), depending on the machine model and the rebar strengh (Grade).

#### Spiral Hoop bender.

- It does not require to pre-bend the leading end of the rebar.
- Safety pedal operated.
- Automatic or manual operation.
- Double speed operation, 7 or 14 meters (23ft. and 46ft.) per minute.
- Left and right bending turn.
- 2 tempered cog-wheel formers.
- Adjustable central cog-wheel for spiral or hoop curve radius.
- 2 ramps with rollers for pitch adjustment.
- Complete control panel, including emergency stop button, on/off switch, warning lights and operation switch selector.

### APPLICATIONS:



at on&p்pfoundations and pipelines.



Applications in water dams and reservoirs.



Applications in **domes**, **arches** and **tunnels**.



Applications in **round pillars** and



Bending capacity						
	V	PWW				
Yield strength / Grade	Re=N/mm <sup>2</sup> 480/G-60	Re=N/mm²650/G-75				
Tensile strength	Rm=N/mm <sup>2</sup> 650	Rm=N/mm <sup>2</sup> 850				
Minimum Ø spiral with rebar	Ø	5 mm / 1/4"				
Minimum spiral Bending Ø mm (in.)	Q	270 (11")				
	Millimeters - In (#)					
SPIRAL 26	Ø26 - 1" (#8)	Ø20 - 7/8" (#7)				
SPIRAL 36	Ø32 - 1 <sup>1/4</sup> (#10)	Ø26 - 1" (#8)				

Accessories included								
	THE REAL PROPERTY AND ADDRESS OF THE PERSON ADDRESS OF THE PERSON AND ADDRESS OF THE PERSON ADDRESS OF THE PERSON ADDRESS OF THE PERSON ADDRESS OF T		1					
SPIRAL 26	1	1	1					
SPIRAL 36	1	1	1					

	SPIRA	AL 26	SPIRA	<b>NL 36</b>		
	3 - PHASE	3 - PHASE	3 - PHASE	3 - PHASE		
Item code	20251520	20251521	20252020	20252021		
Motor voltage (V)	230,	/ 400	230/	400		
Frequency (Hz) / in (pins)	50/5P	60 / 4P	50/5P	60/4P		
Kw/Hp1st. speed	1,5	5/2	1,5 /	1,5/2		
Kw/Hp 2nd. speed	2,5	/3,2	2,5/	2,5 / 3,2		
Cycles / minute 1st. speed	69	97	697			
Cycles / minute 2nd. speed	13	87	1387			
Net weight (Kg. / Lbs.)	300/	661,38	430/948			
Packaging dimensions L x W x H (mm/in)	1220 x 920 x 1150 / 48	8,03" x 36,22" x 45,27"	1220 x 920 x 1150 / 48,03" x 36,22" x 45,27"			

### FEATURES AND BENEFITS OF THE SPIRAL RANGE









Ø Sima









### **ACCESSORIES**

Optional



R202515009902 / R202525009902.

Ø381/15"

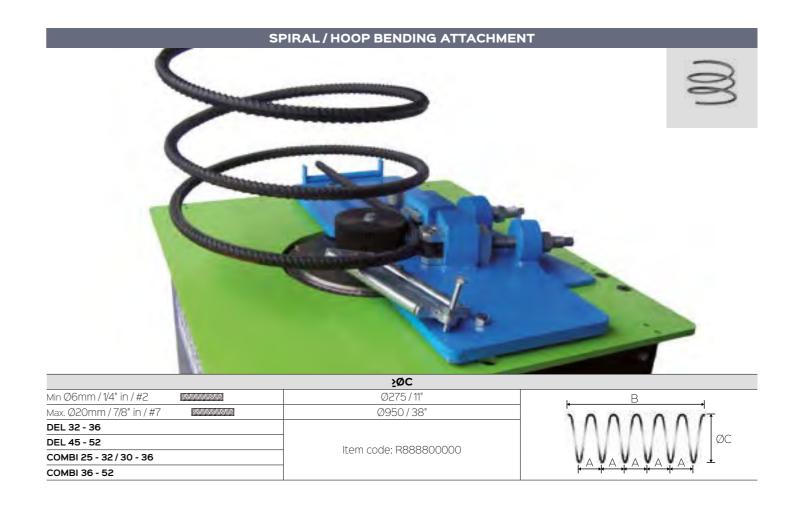
Ø481/18,93"







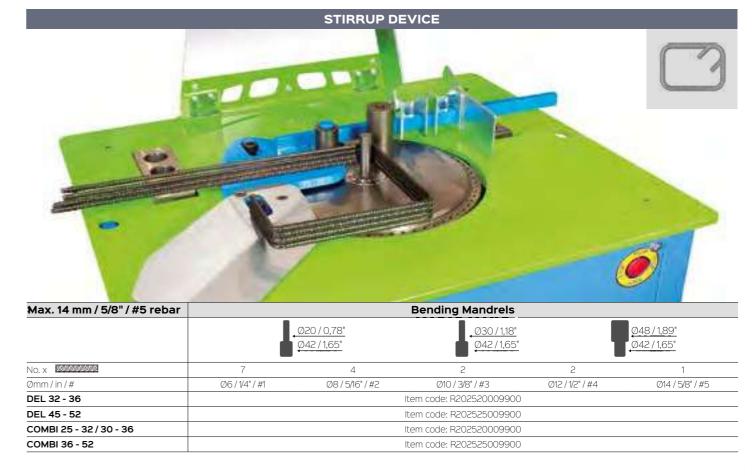
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### TX 16 Professional Bolt Cutter

#### **BOLT CUTTER FOR REBAR AND STEEL BARS**

uts rebar from 2mm (0.08") up to 16mm (5/8" - #5). Reduces the cutting effort thanks to its wide jaws opening.

- Non-deformable handles made of high resistance 3mm thick steel.
- 3 faced long-life blades made of special steel-chrome and tempered
- Its special design allows cutting in difficult access rebar structures, rebar mesh, etc. Able to cut tiny rebars at floor level.



	-3et 01 Z
TX 16	5
Item code	8541
Max. cutting (mm / in / #)	16 / 5/8" / #5
Net weight (Kg. / Lbs.)	7,8 / 17,19
Packaging dimensions LxWxH (mm/in)	1175 x 360 x 165 / 46,26" x 14,17" x 6,49"
Packaging	6 pieces

### **DM 12** Manual stirrup bender

#### **BENDS SEVERAL REBAR AT ONCE**

eatured with adjustable bar stop and ruler.

- Tempered pushing pin and mandrel.
- Holes for bench fixing.

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DM 12	!
Item code	0912
Max. bending Ø (mm/in/#)	12 - 1/2" / #4
Net weight (Kg. / Lbs.)	8,2 / 18,07
Packaging dimensions LxWxH (mm/in)	935 x 265 x 195 / 36,8" x 10,4" x 7,6"
Packaging	2 pieces

### **C6** Manual shear

#### **EASY TO USE AND TOUGH BUILT**

- Models C6/28 and C6/32 featured with an exclusive system to bring the blades closer for accurate effortless cutting.
- Extra lenght lever for an increased cutting power with less physical



	C6 22	C6 28	C6 32
Item code	7000	7010	7020
Max. cutting Ø (mm / in /#)	22 / 7/8" / #7	28/11/8"/#9	32/11/4"/#10
Net weight (Kg. / Lbs.)	19 / 42	40/88	49 / 108
Packaging dimensions L x W x H (mm/in)	330 x 140 x 270 / 13" x 5,5" x 10,6"	500 x 190 x 270 / 19,6" x 7,4 x 10,6"	500 x 190 x 390 / 19,6" x 7,4" x 15,3"
Push lever dimensions L x W x H (mm/in)	1480 x 255 x 68 / 58,2" x 10" x 2,6"	2013 x 282 x 68 / 79,2" x 11,1" X 2,6"	2013 x 282 x 68 / 79,2" x 11,1" X 2,6"

### BLADES Steel-chrome

#### 4 FACED LONG-LIFE CUTTING BLADES

- Made of a highly recistant long life steel shrome allow

IMade of a nignly resistant	made of a nignly resistant long-life steel-chrome alloy.		TAP			
	CX 16	CX 20	CX 25	C6 22	C6 28	C6 32
Item code	R - 3000201	R - 3000301	R - 3000401	R - 7000005	R - 7000006	
Cutting edges		4			8	

### **CX** Electrohydraulic Rebar Cutters

#### **CAST-IRON CUTTING JAW**

- High performance hydraulic pistons and reinforced frame and body.
- 4 faced long life blades and adjustable bar stop bolt/nut.
- Double insulation and a pressure relief valve to retract the piston.



	CX 16		СХ	20	CX 25		
	1 - PH.	ASE	1- PH	IASE	1 - PHASE		
Item code	8160	8161	8165	8166	8170	8171	
Motor voltage (V) / Amperage (Amp.)	230 / 3,8	110 / 8,1	230 / 4,3	110 / 11,3	230 / 7,2	110 / 15,5	
Frequency (Hz) / in (pins)	50 - 60	0/2P	50 - 60 / 2P		50 - 60 / 2P		
W (Hp)	850 (1,1)	900 (1,2)	950 (1,3)	1250 (1,7)	1600 (2,2)	1700 (2,3)	
Min-Max. cutting Ø (mm / in /#)	40 - 160 / 1/8" -	- 5/8" / #1 - #5	4Ø - 20Ø / 1/8" - 3/4" / #1 - #6		40 - 250 / 1/8" - 1" / #1 - #8		
Cutting speed (secs cut) / pressure	2,5 - 3 / 13	3 tonnes	3 - 3,5 / 15	5 tonnes	5 - 5,5 / 30 tonnes		
Blades life (cuts per set of 2)	Approx. 5000 (reb	Approx. 5000 (rebar Ø16 / 5/8" / #5)		oar Ø20 / 3/4" / #6)	Approx. 5000 (rebar Ø25 / 1" / #8)		
Net weight (Kg. / Lbs.)	8 / 17,6		13/2	28,6	24,5 / 54		
Packaging dimensions L x W x H (mm / in)	460 x 270 x 115 /	18" x 10,6" x 4,5"	546 x 255 x 160	/ 21,4" × 10" × 6,2"	585 x 150 x 260 / 23" x 6" x 10,2"		

### **CX 16/20 Li-ion**

### BATTERY POWERED ELECTROHYDRAULIC REBAR CUTTERS

delessand light weight, it runs on a 18V Lithium - ion battery.



	CX 16 LI-ION	CX 20 LI-ION
Item code	8162	8167
Motor voltage (V) / Amperage (Amp.)	18/2,2	18 / 2,6
Min-Max. cutting (mm / in / #)	4 - 16 / 1/8" - 5/8" / #1 - #5	4 - 20 / 1/8" - 3/4" / #1 - #6
Cutting speed (secs cut)	4 - 5 secs.	5 - 6 secs.
Cuts per battery charge	50 - 60	50 - 60
Net weight (Kg. / Lbs.)	13 / 28,6	15/33
Packaging dimensions L $x W x H (mm/in)$	545 x 405 x 185 / 21,4" x 15,9" x 7,2"	545 x 405 x 185 / 21,4" x 15,9" x 7,2"

### ATA 400 Li Rebartier

### **FAST AND STRONG TIE**

 $\label{eq:selector} \emph{y} \text{ing } \emph{s} \vec{\text{e}} \text{lector for 2 or 3 wraps and 5 different levels of tying strength}$ 

- High operational speed. It works 5 times faster than traditional manual rebar tying, less than a second per tie.
- It runs on a 14.4V (3Ah.) Lithium-Ion quick-charge battery. Its amperage increases operational working life: up to 2200 ties approx.
- High technology inner electronics with beeps warning system for
- Higher tying torque than other competitor's models, so it saves wire coils as it requires less quantity of tying shots (approx. 30% save).
- Suitable for most of wire coils available in the market, can use SIMA and most brands' coils.
- Featured with trigger lock for safety.



ATA 40	00 LI
Item code	8537
Max. tying speed	0,8 segundos / nudo
Ties per coil (3 / 2 wraps)	120/160 nudos
Battery life	18 bobinas aprox.
Voltage (V)	DC 14,4V - 3A / h
Battery type	LI-ION
Battery charging time	Aprox. 90 min.
Wire coils packaging	Caja de 50 uds.
Wire diameter (mm - in)	0,8 / 0,03"
Max. tying diameter (mm - in)	38 / 1,4"
Net weight (Kg. / Lbs.)	2,3/5
Packaging size L x W x H (mm/in)	284 x 100 x 293 / 11,1" x 3,9" x 11,5"

# MASONRY SAWS FOR CONSTRUCTION MATERIALS

- BALI Mekano Range
- DAKAR Mekano Range
- VENUS Mekano Range
- PERLANATO Range
- EUROTRON 315 Plus / 315 XL
- HANDY 350
- AMBAR 200
- MIX Pro 1600
- ACCESSORIES





### **MAGNUM Range**

The blocks saw **MAGNUM** is rugged and powerful. It provides a high performance in cutting large-sized blocks of poroton, pre-cast concrete, gasbeton, lime / sand stone and many other construction materials, always using the blade that better suits the material to cut.

There are two versions available: the 5.5 Kw (7,5 HP) for Ø700 mm (27") blades and the 7 Kw (10 HP) for Ø1000 mm (39") blades.

Block and Stone Saw

The MAGNUM includes such improvements as:

- **1.** A **new star-delta starte**r to reduce the amperage intake on start.
- When the start button is pushed, the motor gets started connecting the coils in series (delta mode), making the machine to work at just 80% of the total motor power.
- After 10 seconds, it will automatically switch to full power by connecting the coils in star mode.
- The red button will stop the machine in case of emergency.
- **2.** Heavy duty water pump with high flow of up to 40 litres (10.5 gal.) per minute.
- **3.** The **bed frame** is **reinforced** to make it more robust and to afford extra heavy materials.



- Handwheel operated mechanical feed, allowing a smooth effortless scrolling.
- Easy regulation of the cutting height with a very effective and safe locking system.
- Lasting durability, as it is built on a rugged monobloc chassis, and easy to move, as it is featured with four lockable wheels.
- Transmission by belts, providing a smooth and quiet operation and a high cutting accuracy.
- The diamond blade is cooled with water pumped from the tub or directly from the water mains.
- Large galvanized steel water tub, able to hold up to 87 litres (50 gal.), removable for easy cleaning.
- Long-life sealed bearings specially designed to work in a wet working environment.
- All the electronic parts comply with the different applicable European norms and regulations.
- Maximum cutting length up to 844 mm (33.2").
- Maximum cutting depth up to 420 mm (16.5").

For cutting a wide variety of materials



Sandstone

Kerbstone

### FEATURES AND BENEFITS OF THE MAGNUM RANGE

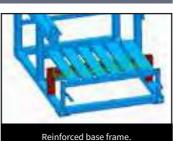


Handwheel operated mechanical feed.



High cutting performance.











**BALI Mekano Range** 

Brick and Block Saws

The innovative **Mekano concept** applied to the **BALI** range provides a variety of 100% customizable block cutters, to better adapt to each customer needs.

They are designed to work under very different conditions: both the cutting lenght and depth can be adjusted to the demands of each cutting job.

60 to 80% of the components in this range are manufactured to remain stainless, with more efficient and ecological materials.

They are prepared to cut any kind of blocks, such as pre-cast concrete, poroton, gasbeton or terracotta, but also for many other construction materials: bricks, terrazzo, limestone, sandstone or kerbstones.

Made to last: aluminium body and galvanized steel water tub, providing higher resistance to oxidation.

The **BALI 700** series deliver a lighter and portable choice for large blocks cutting. They are available both in three-phase and single-phase versions, allowing these last ones their connection to a standard power supply.

The **BALI 500** series can use Ø400, Ø450 and Ø500 mm blades (16", 18" and 20"), delivering up to 200 mm (7.8") deep cuts in one pass.

The **BALI 700** series can use  $\emptyset$ 600,  $\emptyset$ 650 and  $\emptyset$ 700 mm blades (24", 25" and 27"), delivering up to 270 mm (deep cuts in one pass.

### The versatile and rugged block cutter.

educets size makes it easy to store.

- Anodized extruded aluminium body, durable and lighter for transportation and to move the machine at the job site.
- Galvanized steel basin to prevent oxidation.
- Rolling cart featured with a feed bar (BALI 700) slides over reinforced anodized aluminium rails, which improves the cutting quality and accuracy and prevents the oxidation caused by water contact
- Deep cutting, ranging from 20 cm (7.8") in BALI 500 to 35 cm. (14") in

  RAI 1 700
- The head can be easily adjusted in height to adapt to the different cutting depths needed.
- Low vibrations and extended blade performance when cutting, due to its robustness.
- Excellent machine for cutting the most common sizes of blocks.



### For cutting a wide variety of materials



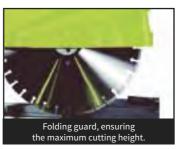
			BAL	.I 500 MEKA	ANO		
		1-PH	IASE		3 - PI	3 - PHASE	
Item code	0101002000	0101002001	0101002002	0101002003	0101002004	0101002005	0101002006
Motor voltage (V)	23	30	11	0	230 -	400	230
Frequency (Hz) / In (pins)	50/3P	60/3P	50/3P	60/3P	50/4P	50/5P	60 / 4P
Kw (Hp)		2,2	2 (3)			3 (4)	
Water tub capacity (L. / Gal.)	42/11						
Blade bore diameter (mm / in)				25,4/1"			
Max. blade diameter (mm / in)			400/	450 / 500 - 16" / 1	8"/20"		
Blade included (mm/in)				Yes, 500 / 20"			
Max. cutting length (mm/in)		4	80/h200-18,8"	/ h 7,8" (at maxim	num cutting dept	h)	
Max. cutting depth (mm/in)	200/7,8"						
Net weight (Kg. / lbs.)	89,2/197						
Packaging dimensions LxWxH(mm/in)	1260 x 880 x 640 / 49,6" x 34,6" x 25,1"						
Folding legs + wheels				Yes			

		В	ALI 700 MEKAN	0			
	1 - PF	IASE	3 - PI	3 - PHASE			
Item code	0101002200	0101002201	0101002204	0101002205	0101002206		
Motor voltage (V)	23	30	230 -	400	230		
Frequency (Hz) / In (pins)	50/3P	60/3P	50/4P	50/5P	60 / 4P		
Kw (Hp)			3 (4)				
Water tub capacity (L. / Gal.)			42/11				
Blade bore diameter (mm / in)			25,4/1"				
Max. blade diameter (mm / in)		600	0/650/700-24"/25"/	28"			
Blade included (mm / in)			No				
Max. cutting depth (mm / in) 1 passes		Disco Ø700 / 28	8": 270 / 10,6" - Disco Ø6	00 / 24": 230 / 9"			
Max. cutting depth (mm / in) 2 passes		Disco Ø700 / 28	8": 355 / 14" - Disco Ø60	0 / 24": 300 / 12"			
Max. cutting length (mm/in)		540 - 21	1,2" (at maximum cutting	g depth)			
Net weight (Kg. / lbs.)	128 / 282						
Packaging dimensions L x W x H (mm/in)	1450 x 850 x 800 / 57" x 33,4" x 31,4"						
Folding legs + wheels			Yes				

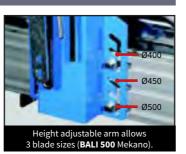
#### FEATURES AND BENEFITS OF THE BALI MEKANO RANGE







BALI 700 supplied with folding legs and wheels



BALI 700 ME









<mark>42</mark>

### **DAKAR Mekano Range** Masonry Saws

**DAKAR Mekano** embodies the perfect balance between quality and price in the world of the table saws. They can cut any material: bricks, tiles, kerbstones, granite, marble, roof tiles, etc.)

They offer top performance at the job site, cutting pieces up to 650 mm

The models **DAKAR Mekano** and **DAKAR 400 Mekano** have removable legs, but they can be optionally fitted with folding legs and transport wheels.

It is 90% made of stainless materials. The remaining 10% is coated with an anti-rust epoxy-polyester paint.

The legs and head are removable making it easier to transport and move the machine on site.

The **DAKAR Mekano** and **400 Mekano** are rugged machines, easy to work with and optimized to yield an excellent performance at a very competitive price.

The **DAKAR Mekano 45** shares the capacities and cutting accuracy of all **DAKAR** models, but it adds the possibility of performing 45° bevel cuts, as well as to swinging the cutting head to the desired depth of cutting. At 45° it can cut pieces up to 650 mm long (25").

Extremely versatile, its cutting length can be modified as well, by moving the head arm alongside the frame, to best adapt to the cutting distance. Therefore, it is very easy to handle, facilitating the operator task and reducing the operation time.

The bigger wheels ease transportation and the small wheels help to put it inside the back of the van.

### 90° and 45° cuts in large size pieces.

€elleÆtvalue for money.

- Available in single-phase versions (3 Hp) and three-phase versions (4 Hp), to match every need.
- It offers to the user maximum performance at the work site, being able to cut pieces up to 65 cm long (25").
- Adjustable height (**DAKAR MK 45**) to allow cutting different thickness using the appropriate blade.
- Maximum cutting depth is 75 mm (3") for Ø300 mm (12") blade and 100 mm (4") for Ø350 blade (14").
- All **DAKAR** models are supplied with a diamond blade included.



			DA	KAR MEKAI	NO			
		1- PH	HASE		3 - PI	3 - PHASE		
Item code	0103005000	0103005001	0103005002	0103005003	0101005004	0101005005	0101005006	
Motor voltage (V)	23	30	11	10		230 - 400		
Frequency (Hz) / In (pins)	50/3P	60/3P	50/3P	60/3P	50/4P	50/5P	60/4P	
Kw (Hp)		2,2	2 (3)			3 (4)		
Water tub capacity (L. / Gal.)	42/11							
Blade bore diameter (mm / in)				25,4/1"				
Max. blade diameter (mm / in)				300 / 350 - 12" / 14	11			
Blade included (mm/in)				Yes, 350 / 14"				
Max. cutting length (mm/in)			650	)/h20-25,5"/h(	),78"			
Max. cutting depth (mm / in)	75 mm with Ø300 blade (3" / 12"), 100 mm with Ø350 blade (4" / 14")							
Net weight (Kg. / lbs.)	69,2/152,5							
Packaging dimensions L x W x H (mm/in)	1260 x 800 x 510 / 49,6" x 31,4" x 20"							
Folding legs + wheels				Optional				

			DAK	AR 400 MEK	ANO		
		1- PH	HASE		3 - PI	3 - PHASE	
Item code	0103006000	0103006001	0103006002	0103006003	0103006004	0103006005	0103006006
Motor voltage (V)	23	30	11	0		230 - 400	
Frequency (Hz) / In (pins)	50/3P	60/3P	50/3P	60/3P	50/4P	50/5P	60/4P
Kw (Hp)		2,2	2 (3)			3 (4)	
Water tub capacity (L. / Gal.)	42/11						
Blade bore diameter (mm / in)				25,4/1"			
Max. blade diameter (mm / in)				350 / 400 - 14" / 16	)"		
Blade included (mm / in)				Yes, 400/16"			
Max. cutting length (mm/in)			640	0/h25-25,1"/hC	),98"		
Max. cutting depth (mm / in)		100 mr	m with Ø350 blade	e (4" / 14"), 125 mm	with Ø400 blade	(5" / 16")	
Net weight (Kg. / lbs.)	71,4 / 157,4						
Packaging dimensions L x W x H (mm / in)	1260 x 800 x 510 / 49,6" x 31,4" x 20"						
Folding legs + wheels				Optional			

				DAKAR MK4	5			
		1- Pi	HASE		3 - PI	3 - PHASE		
Item code	0103005200	0103005201	0103005202	0103005203	0103005204	0103005205	0103005206	
Motor voltage (V)	23	30	11	0		230 - 400		
Frequency (Hz) / In (pins)	50/3P	60/3P	50/3P	50/4P	50/5P	60/4P		
Kw (Hp)		2,2	2 (3)			3 (4)		
Water tub capacity (L. / Gal.)		42/11						
Blade bore diameter (mm / in)				25,4/1"				
Max. blade diameter (mm / in)				300 / 350 - 12" / 14				
Blade included (mm/in)				Yes, 350 / 14"				
Max. cutting length (mm/in)			650	)/h20-25,5"/h(	0,78"			
Max. cutting depth (mm/in)	75 mm with Ø300 blade (3" / 12"), 100 mm with Ø350 blade (4" / 14")							
Net weight (Kg. / lbs.)	72,5/160							
Packaging dimensions L x W x H (mm/in)		1250 x 850 x 620 / 49,2" x 33,4" X 24,4"						
Folding legs + wheels				Yes				



DAKAR MA 15 SIMa



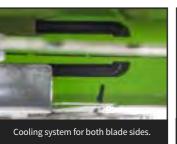
















**VENUS Mekano Range** 

Masonry Saw

The **VENUS Mekano** range is conceived to straight or 45° angle cut all kind of construction materials, particularly those of larger size, quickly, precisely and with the highest quality.

Models **VENUS 125**, **150** and **200** include a handwheel operated feed with a toothed belt transmission. It also includes a self-cleaning system of the sliding rails based on polishing felts and a folding guard in all models.

Model **VENUS 85** moves by operating a handle. As all **Mekano** machines, a 90 % of this range is manufactured with stainless materials.

The cutting head moves with the assistance of a bearings system mounted on an aluminium cart. These bearings are placed in 30° and 90° angles, ensuring a perfect straight or bevel cut, essential when cutting high value tiles and ceramics.

Their innovative upper bridge is also made in anodized reinforced aluminium. Fitting the cutting head is very easy and can use Ø300 mm (12") and Ø350 mm (14") blades.

It is the perfect machine to use at the job site and in marble or granite workshops, etc.

All the range models include a Ø350 mm blade as standard.

SIMA has available an especial **VENUS** model designed to performs cuts on polyurethane insulating panels. This model is delivered with a TCT blade and is fitted with the protection devices to ensure an easy, safe and fast cut.





	VENUS 125 MEKANO							
		1- PF	IASE	3 - Pł	ASE	3 - PHASE		
em code	0103003000	0103003001	0103003002	0103003003	0103003004 0103003005 0103003			
lotor voltage (V)	23	30	11	0		230 - 400		
requency (Hz) / In (pins)	50/3P	60/3P	50/3P	60/3P	50/4P	50/5P	60/4P	
(w (Hp)		2,2	(3)			3 (4)		
Vater tub capacity (L. / Gal.)				42/11				
Blade bore diameter (mm / in)				25,4/1"				
lax. blade diameter (mm / in)			30	00/350-12"/	14"			
Blade included (mm/in)				Yes, 350 / 14"				
lax. cutting length (mm / in)			1250 / 1	h 20 - 49,21"/	n 0,78"			
lax. cutting depth (mm / in)	75 / 100 - 3" / 4"							
let weight (Kg. / lbs.)	102,7 / 227							
Packaging dimensions LxWxH (mm/in)	1960 x 870 x 950 / 77" x 34,2" x 37,4"							
olding legs + wheels				Yes				



			VENU	S 150 MEI	(ANO		
		1- PF	ASE		3 - Pł	3 - PHASE	
Item code	0103004000	0103004001	0103004002	0103004003	0101004004	0101004005	0101004006
Motor voltage (V)	23	30	11	0		230 - 400	
Frequency (Hz) / In (pins)	50/3P 60/3P 50/3P 60/3P			50/4P	50/5P	60/4P	
Kw (Hp)		2,2	2 (3)			3 (4)	
Water tub capacity (L. / Gal.)	42/11						
Blade bore diameter (mm / in)				25,4/1"			
Max. blade diameter (mm / in)			30	00/350-12"/1	14"		
Blade included (mm / in)				Yes, 350 / 14"			
Max. cutting length (mm/in)			1500	/h20-59"/h	0,78"		
Max. cutting depth (mm/in)	75 / 100 - 3" / 4"						
Net weight (Kg. / Ibs.)	112,7 / 248						
Packaging dimensions LxWxH (mm/in)	2260 x 870 x 950 / 89" x 34,2" x 37,4"						
Folding legs + wheels				Yes			



		VENUS 150 MEKANO							
		1-PH	IASE	3 - PI	HASE	3 - PHASE			
em code	0103004000	0103004001	0103004002	0103004003	0101004004	0101004005	0101004006		
lotor voltage (V)	23	30	11	0		230 - 400			
requency (Hz) / In (pins)	50/3P	60/3P	50/3P	60/3P	50/4P	50/5P	60/4P		
(w (Hp)		2,2	(3)			3 (4)			
Vater tub capacity (L. / Gal.)		42/11							
Blade bore diameter (mm / in)				25,4/1"					
lax. blade diameter (mm / in)			30	00/350-12"/1	14"				
Blade included (mm/in)				Yes, 350 / 14"					
lax. cutting length (mm/in)			1500	/h20-59"/h	0,78"				
fax. cutting depth (mm / in)			1	75 / 100 - 3" / 4					
let weight (Kg. / lbs.)	112,7 / 248								
ackaging dimensions LxWxH (mm/in)	2260 x 870 x 950 / 89" x 34,2" x 37,4"								
olding legs + wheels				Yes					

**VENUS 200 MEKANO** 

0103007000 0103007001 0103007002 0103007003 0101007004 0101007005 010100

HASE	
07006	
4P	N
	<b>A</b>
	VENUS 200 ME
	_

### FEATURES AND BENEFITS OF THE VENUS MEKANO RANGE









VENUS 200 MEKANO









Toothed belt operated feed.	Motor voltage (V)	230		110		230 - 400			
•	Frequency (Hz) / In (pins)	50/3P	60/3P	50/3P	60/3P	50/4P	50/5P	60/	
	Kw (Hp)		2,2 (3)				3 (4)		
	Water tub capacity (L. / Gal.)	42/11							
	Blade bore diameter (mm / in)		25,4/1"						
-	Max. blade diameter (mm / in)	300 / 350 - 12" / 14"							
	Blade included (mm / in)	Yes, 350 / 14"							
	Max. cutting length (mm / in)			2000	/h 20 - 78"/h	0,78"			
	Max. cutting depth (mm/in)	75 / 100 - 3" / 4"							
	Net weight (Kg. / lbs.)	135 / 297							
Set of 2 handles for	Packaging dimensions LxWxH (mm/in)			2800 x 870	0 x 950 / 110" x	32,4" x 37,4"			
an easy handling (standard).	Folding legs + wheels				Yes				

Item code

**PERLANATO** Range

Portable Tiles Saws

Nowadays, the size of the ceramic materials that the tiles fitter works with tends to go bigger. New larger ceramic slabs, harder than before, require new tools to perform a perfect job.

The new **PERLANATO** is a machine especially conceived to cut ceramic and porcelanic slabs.

SIMA has a choice of models to match each need: from 700 mm (27.5") cutting lengh to 1000 mm (39.3"); and a different cutting depth upon the use of a  $\emptyset$ 200 mm (8") or a  $\emptyset$ 230 /  $\emptyset$ 250 mm (9" / 10") diamond blade adjusting the head height.

It is both, rugged and lightweight, as it is built on an aluminium frame and other rust-free materials. The cut is always thin and accurate.

The **PERLANATO** range is versatile, practical, highly performant and durable.

They are perfect for cutting large slabs of hard porcelanic gres.

All models have folding legs, and wheels are optionally available.

Also as an option, they can be complemented with a side support with two clamps to lock the piece to the bench, for a more precise cut.

#### Efficient solutions.

- The **PERLANATO** range offers fast, reliable and efficient solutions, performing the two basic functions that the tile fitter needs on the work site: a 90° and 45° fine cut.
- The combination of its 1.5 Hp engine and the blade diameter (up to 250 mm / 10"), allows cutting all kind of materials up to 63 mm (2.4" high (hard tiles, terrazzo, terracotta brick, marble, gres, etc.).
- All **PERLANATO** models are delivered with a tile cutting diamond
- The water supply hose pipe and wires are placed and lock so they never disturb the cutting field, but maintaining the necessary flexibility.
- As in all SIMA cutting tables, the locknuts that fix the blade guard to the head are tied to the guard, to avoid being lost.

Some cutting possibilities							
Diagonal	45° cut	Straight cut	Straight cut				

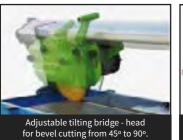


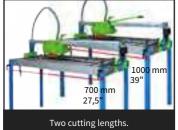
Diagonal	45° cut	Straight cut	Straight cut

T- PHASE   T- PHASE		PER	LANATO 200	700	PERLANATO 200 1000			
Motor voltage (V)         230         110         230         110           Frequency (Hz) / In (pins)         50/2P         60/2P         50/2P         60/2P         6			1-PHASE 1-PHASE			1-PHASE		
Frequency (Hz) / In (pins)         50/2P         60/2P         50/2P         60/2P         42/11         42/11         42/11         42/11         42/11         42/11         42/11         42/11         42/11         42/11         42/2/11         42/2/10/87*         42/2/10/87*         42/2/10/87*         42/2	Item code	0102001100	0102001101	0102001103	0102002100	0102002101	0102002103	
Kw (Hp)       1,1 (1,5)       1,1 (1,5)         Water tub capacity (L. / Gal.)       32/8,4       42/11         Blade bore diameter (mm / in)       22,2/0,87"       22,2/0,87"         Max. blade diameter (mm / in)       200/8"       200/8"         Blade included (mm / in)       Yes, 200/8"       Yes, 200/8"         Max. cutting length (mm - in)       700/h 20 - 27,5"/h 0,78"       1000/h 20 - 39,3"/h 0,78"         Max. cutting depth (mm / in)       40/1,5"       40/1,5"	Motor voltage (V)	23	80	110	23	30	110	
Water tub capacity (L. / Gal.)       32/8,4       42/11         Blade bore diameter (mm / in)       22,2/0,87"       22,2/0,87"         Max. blade diameter (mm / in)       200/8"       200/8"         Blade included (mm / in)       Yes, 200/8"       Yes, 200/8"         Max. cutting length (mm - in)       700/h 20 - 27,5"/h 0,78"       1000/h 20 - 39,3"/h 0,78"         Max. cutting depth (mm/in)       40/1,5"       40/1,5"	Frequency (Hz) / In (pins)	50/2P	60/2P	60/2P	50/2P	60/2P	60/2P	
Blade bore diameter (mm / in)         22,2/0,87"         22,2/0,87"           Max. blade diameter (mm / in)         200/8"         200/8"           Blade included (mm / in)         Yes, 200/8"         Yes, 200/8"           Max. cutting length (mm - in)         700/h 20 - 27,5"/h 0,78"         1000/h 20 - 39,3"/h 0,78"           Max. cutting depth (mm/in)         40/1,5"         40/1,5"	Kw (Hp)		1,1 (1,5)		1,1 (1,5)			
Max. blade diameter (mm / in)         200 / 8"         200 / 8"           Blade included (mm / in)         Yes, 200 / 8"         Yes, 200 / 8"           Max. cutting length (mm - in)         700 / h 20 - 27,5" / h 0,78"         1000 / h 20 - 39,3" / h 0,78"           Max. cutting depth (mm / in)         40 / 1,5"         40 / 1,5"	Water tub capacity (L. / Gal.)		32/8,4		42/11			
Blade included (mm/in)         Yes, 200/8"         Yes, 200/8"           Max. cutting length (mm - in)         700/h 20 - 27,5"/h 0,78"         1000/h 20 - 39,3"/h 0,78"           Max. cutting depth (mm/in)         40/1,5"         40/1,5"	Blade bore diameter (mm / in)		22,2 / 0,87"		22,2 / 0,87"			
Max. cutting length (mm - in)       700 / h 20 - 27,5" / h 0,78"       1000 / h 20 - 39,3" / h 0,78"         Max. cutting depth (mm / in)       40 / 1,5"       40 / 1,5"	Max. blade diameter (mm / in)		200/8"		200/8"			
Max. cutting depth (mm/in) 40/1,5" 40/1,5"	Blade included (mm / in)		Yes, 200 / 8"		Yes, 200 / 8"			
	Max. cutting length (mm - in)	700 / h 20 - 27,5" / h 0,78"			1000 / h 20 - 39,3" / h 0,78"			
	Max. cutting depth (mm/in)	40 / 1,5"			40 / 1,5"			
<b>Net weight (Kg. / lbs.)</b> 50 / 110 57 / 126	Net weight (Kg. / lbs.)	50 / 110			57/126			
Packaging dimensions L x W x H (mm / in) 1150 x 580 x 415 / 45,2" x 22,8" x 16,3" 1450 x 580 x 415 / 57" x 22,8" x 16,3"	Packaging dimensions L x W x H (mm/in)	1150 x 580 x 415 / 45,2" x 22,8" x 16,3"			1450 x 580 x 415 / 57" x 22,8" x 16,3"			
Folding legs + wheels Yes Yes	Folding legs + wheels	Yes			Yes			

	PE	RLANATO 250	700	PEF	RLANATO 250 1	1000	
	1-PHASE			1 - PHASE			
Item code	0102001300	0102001301	0102001303	0102002300	0102002301	0102002303	
Motor voltage (V)	2	30	110	2	30	110	
Frequency (Hz) / In (pins)	50/2P	60/2P	60/2P	50/2P	60/2P	60/2P	
Kw (Hp)	1,1 (1,5)			1,1 (1,5)			
Water tub capacity (L. / Gal.)		32/8,4		42/11"			
Blade bore diameter (mm / in)		22,2 / 0,87"		22,2 / 0,87"			
Max. blade diameter (mm - in)	230 / 250 - 9 / 10"			230 / 250 - 9 / 10"			
Blade included (mm/in)	Yes, 250 / 10"			Yes, 250 / 10"			
Max. cutting length (mm - in)	700 / h 20 - 27,5" / h 0,78"			1000/h20-39,3"/h0,78"			
Max. cutting depth (mm - in)	53 / 63 - 2" / 2,4"			53 / 63 - 2" / 2,4"			
Net weight (Kg. / lbs.)	50 / 110			57/126			
Packaging dimensions L x W x H (mm / in)	1150 x 580 x 415 / 45,2" x 22,8" x 16,3"			1450 x 580 x 415 / 57" x 22,8" x 16,3"			
Folding legs + wheels		Yes			Yes		

### FEATURES AND BENEFITS OF THE PERLANATO RANGE







PERLANATO 250 1000











### **EUROTRON 315 PLUS / 315 XL**

Cicular saws for wood

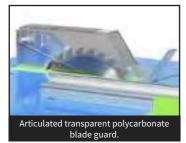
- Especially designed to cut any kind of wood panels up to 83 mm high (3.2").
- Reinforced chassis with folding blade guard, fully covering the blade
- Transparent Polycarbonate blade screen, to keep your eyes on the cutting line.
- Very easy to set up. Easy to move.
- Legs reinforcing brackets. Robust legs can be anchored on the floor.
- CE certification, issued by the National Machinery Verification Centre, belonging to the Institute of Labour and Safety at Work.



	EUROTRON 315 PLUS*						E	UROTRO	ON 315 X	(L		
		1 - PHASE		3 - P	HASE	3-PHASE		1 - PHASE		3 - PI	HASE	3-PHASE
Item code	3556	3571	3568	3564	3569	3572	10252500	10252503	10252501	10252504	10252505	10252506
Motor voltage (V)	230	110	230	40	00	230	230	110	230	40	00	230
Frequency (Hz) / In (pins)	50/3P	60 /	/3P	50/4P	50/5P	60/4P	50/3P	60,	/3P	50/4P	50/5P	60/4P
Kw (Hp)	2,2 (3) 3 (4)			2,2 (3) 3 (4)								
Blade bore diameter (mm / in)			30	/ 1,1"			30 / 1,1"					
Max. blade diameter (mm / in)		315 / 13"				315 / 13"						
Blade included (mm/in)		Yes, 315 / 13"				Yes, 315 / 13"						
Max. cutting depth (mm / in)	83 / 3,2"				83/3,2"							
Net weight (Kg. / lbs.)	56/123,4				66 / 145,5							
Packaging dimensions LxWxH (mm/in)		1080 x	690 x 1060	) / 42,5" x 27	" x 41,7"		1080 x 690 x 1060 / 42,5" x 27" x 41,7"					

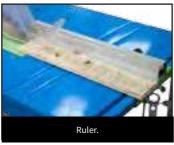
\*No CF

### FEATURES AND BENEFITS OF THE EUROTRON RANGE

















### **AMBAR 200**

### Portable tiles saw

ersatWe, handy, professional and easy to use and maintain

- The water tub can be removed for an easier cleaning.
- Easy, quick and reliable cutting solutions for the professional tiler. It can perform both, straight and 45° cuts.
- Removable legs to facilitate transportation.
- Cuts all kind of materials up to 35 mm (1.3") depth (tiles, terrazzo, bricks, marble, gres, porcelanic, etc.), with its Ø200 mm (8") diamond blade and a well dimensioned 1.5 Hp motor.



	AMBAR 200					
	1-PHASE					
Item code	1435	1436				
Motor voltage (V)	230	110				
Frequency (Hz) / In (pins)	50/2P	60/2P				
Kw (Hp)	0,8 (1)					
Water tub capacity (L. / Gal.)	24/6,3					
Blade bore diameter (mm / in)	22,2/0,87"					
Max. blade diameter (mm / in)	200/8"					
Blade included (mm / in)	200/8"					
Max. cutting length (mm/in)	600 / h 20 - 23,6" / h 0,78"					
Max. cutting depth (mm / in)	35/1,3"					
Net weight (Kg. / lbs.)	32/	70,5				
Medidas de embalaje I vAvH (mm / in)	960 v 570 v 430	/ 377" v 22 //" v 17"				

### **MIX PRO 1600**

### Paddle Mixer

- Especially conceived for mixing paint, cement, glue, epoxis and single layers (up to 50 Kg. / 110 lbs.)
- Maximum mixing volume up to 200 litres / 52.8 gal. (with 160 mm / 6.2" mixing paddle).
- Electronic switch for a perfect control, particularly at the start of the mixing process, to avoid spatters, and two speeds gear box plus speed regulator.

MIX PRO 1600					
1-PHASE					
Item code	8720				
Motor voltage (V)	230				
Frequency (Hz) / In (pins)	50/60				
Kw (Hp)	1,6 (2,17)				
Paddle diameter (mm / in)	160 / 6,2"				
R.P.M. 1st speed	150 - 400				
R.P.M. 2 <sup>nd</sup> speed	250 - 700				
Max. mixing volume (L. / Gal.)	200 / 52,8				
Net weight (Kg. / lbs.)	6,2 / 13,6				
Packaging dimensions L x W x H (mm/in)	210 x 400 x 940 / 8,2" x 15,7" x 37"				



### - NEWS

### **VENUS 125 Polypanel**

Structural Insulated Panels saw

Structural Insulated panels (SIP), as expanded polyurethane (PUR), polyestyren panels (EPS), or rock wool panels, are being increasenly used in construction. Their high insulating and fire-resistant properties add to the lightweight of these materials and their attractive and varied finishings.

However, due to their size, they are cumbersome and difficult to handle. They are tipically cut with powertools.

SIMA launches the only cutting table in the market especially designed to cut SIP panel: expanded Polyurethane (PUR) foam, Polyestyren foam panels (EPS), and rock wool panels,

A lightweight affordable machine... with the performance of a stationary



	VENUS 125 POLYPANEL							
	1-PHASE				3 - PI	3 - PHASE		
Item code	0103003100	0103003101	0103003102	0103003103	0103003104	0103003105	0103003106	
Motor voltage (V)	23	30	110		230 - 400			
Frequency (Hz) / In (pins)	50/3P	60/3P	50/3P	60/3P	50 / 4P	50/5P	60 / 4P	
Kw (Hp)		2,2	2 (3)			3 (4)		
Water tub capacity (L. / Gal.)	42/11							
Blade bore diameter (mm/in)	25,4/1"							
Max. blade diameter (mm / in)	300 / 350 - 12" / 14"							
Blade included (mm / in)	Sí, 350/14"							
Max. cutting length (mm/in)	1250 / h 20 - 49,21° / h 0,78°							
Max. cutting depth (mm / in)	75 mm with Ø300 blade (3" / 12") - 100 mm with Ø350 blade (4" / 14")							
Net weight (Kg. / Ibs.)	117 kg. / 257 Lbs.							
Packaging dimensions LxWxH (mm/in)	1960 x 870 x 950 mm (77"x 34,2"x 37,4")							
Folding legs + wheels				Yes				

### FEATURES AND BENEFITS OF THE VENUS 125 POLYPANEL

















### **NEWS**

### **HANDY 350**

Dry cutting

**HANDY** is a rugged but lightweight masonry saw, intended for high performance dry cutting.

An efficient dust collection system, assisted by a vacuum cleaner, absorbs up to 90% of the cutting dust.

This feature makes it the perfect machine for indoors cutting works, refurbishing works, etc.

The machine also features a water circulation system for wet cutting too.





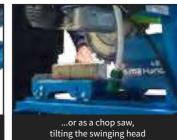


	HANDY 350					
	1-PHASE					
Item code	0103008100	0103008101	0103008102			
Motor voltage (V)	23	110				
Frequency (Hz) / In (pins)	50/3P 60/3P 50/3P					
Kw (Hp)	2,2					
Installed plug	3 Pins Schuko plug					
Blade Shaft diameter (mm / in)	25,4/1"					
Max. Blade diameter (mm / in)	350/14"					
Max. cutting depth (mm / in)	100 / 3,9"					
Max. cutting length (mm - in)	270 - 10,6"/50 - 2"					
Net weight (Kg. / Lbs.)	38/83,7					
Packaging dimensions LxWxH (mm/in)	800 x 500 x 700 / 31,4" x 19,6" x 27,5"					

### **FEATURES AND BENEFITS OF THE HANDY 350**

















### **ACCESSORIES**

Optionales























### **PAVING TREATMENT**

- COBRA Mekano Range
- COBRA 45/60 Range
- TRENCHER 60/70 Range
- HALCON Range
- DRILL 9
- RIG
- B50 I / C50 IB
- CAT 202
- ACCESSORIES
- The COBRA VARIO project



### **COBRA Pro Range**

Floor Saws

SIMA is an international reference for pavement treating. The SIMA range covers all the demands that a professional in this sector would require. The technology high profile of our machines make them a very competitive choice.

Thanks to its very innovative design, the **COBRA 30** and **COBRA 35 PRO** is a fast, lightweight and easy to handle pavement cutter. It can work on discs of Ø300 mm (12"), Ø350 mm (14") and Ø400 mm (16").

And it also helps reducing not only the number of maintenance operations, but also the time that these operations usually take: easy and quick access to the belts, which do not need alignment when tighten.

The new roller tightening system makes this operation a matter of five minutes (instead of the 32 minutes that averages the tightening in conventional pavement cutters).

All this translates into a considerable money saving. The innovation goes even further. The transmission motor to shaft system placed with the cutting blade on the same side of the machine improves performance, while the Poly-V belt makes the most of the driving power with a reduced tensile strength. All to an improved efficiency and a longer life for the machine.

Finally, the depth regulation with a pneumatic spring is very comfortable and easy to use. The chassis is designed to remain always perfectly horizontal with the pavement, maximizing the cutting depth for the disc.

These **COBRAS** cut more than any other machine using the same disc diameter.

### The deepest cut.

- Light and portable, for easy transportation even in small vehicles.
- Folding handlebars. Once folded, the machine size is very convenient for storing.
- Rugged and quick: perfect for rental companies.
- Depth regulation through pneumatic gas shock absorber, with height locking system.
- Rear axe adjustable sidewise, allowing cuts close to walls or sidewalk kerbs, columns, etc.
- Wheels bearings protected from pressure water, when washing the machine, by hubcups on both sides of the wheels. This protection extends the bearingslife.
- Portable polycarbonate water tank (removable).
- Puncture proof rear wheels.



Cutting Depth							
	ø - O						
1	mm	in					
300 / 12"	105	4,13					
350 / 14"	135	5,31					
400 / 16"	160	6,3					

Steps in conventional cutters	Total time 32 min
Removing the belts guard.	1 min
Pressure wash machine to remove dried dirt from the motor screws to be able to untighten.	5 min
Loosen the bolts of the base of the motor. Due to the tightness of the area where the bolts are loosened this has to be done with quarter turns of a wrench.	15 min
Tighten and align the belts.	5 min
Tighten bolts.	5 min
Mounting the belts guard.	1 min

Steps in COBRA 30 / 35 PRO	Total time 5 min
Removing the belts guard.	1 min
Not required.	-
Loosen the belt tightener pulley bolts.	1 min
Tighten the belt with no need to align.	1 min
Tighten the belt tightener pulley bolts.	1 min
Mounting the belts guard.	1 min

	COBRA 30 PRO		COBRA 35 PRO		
Item code	0202001103	0202001104	0202001100	0202001102	0202001105
Motor type	4-stroke	/ Gasoline	4-stroke /	4-stroke / Gasoline	
Model motor	Honda GX200	Kohler CH270	Honda GX270	Kohler CH395	50Hz/5P
Motor starter	Re	coil	Re	Recoil	
HP	6	,5	8,4	8,6	4 Kw / 5,5
Blade bore diameter (mm - in)	25,4/1"		25,4 / 1"		
Max. blade diameter (mm - in)	300 / 350 - 12 / 14"		350 / 400 - 14 / 16"		
Max. cutting depth (mm/(in)	105 / 135 - 4" / 5,3" 135 / 160 - 5,3" / 6,2"				
Water tank capacity (L. Gal.)	20/5,2		20/5,2		
Net weight (Kg. / lbs.)	61/134 71,6/158				
Packaging dimensions L x W x H (mm/in)	1080 x 730 x 900 / 42,5" x 28,7" x 35,4"		1080 x 730 x 900 / 42,5" x 28,7" x 35,4"		
Disc included	N	lo		No	

### FEATURES AND BENEFITS OF THE COBRA PRO RANGE









COBRA 35 PRO HONDA









<mark>58</mark>



#### FEATURES AND BENEFITS OF THE COBRA MEKANO RANGE

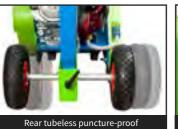
















### Lightweight and Nimble.

- Both the 40 and 50 models are designed to use bigger diamond blades.
- The COBRA 40 Mekano can operate with Ø350 mm (14") and Ø400 mm (16") blades, reaching up to 132 mm (5.2") cutting depth.

  The COBRA Mekano 50 can operate with Ø450 mm (18") and Ø500 mm (20") blades, which reach a maximum cutting depth of up to 182 mm (7.1").
- Strong and long lasting, with an improved motor performance and a smoother running.
- A variety of motors are available for both models, up to 14 Hp and with the possibility of a cyclone air filter motor.



Cutting depth					
	ø				
	mm	in			
350 / 14"	107	4,21			
400 / 16"	132	5,19			
450 / 18"	157	6,14			
500/20"	182	7,16			

	COBRA 40 MEKANO			
Item code	0202001000	0202001001*	0202001002	0202001003
Motor type		4-stroke	/ Gasoline	
Model motor	Honda GX390	Honda GX390	Kohler CH440 CYC	Honda GX390 CYC
Motor starter	Recoil			
HP	1	3	14	13
Blade bore diameter (mm / in)	25,4/1"			
Max. blade diameter (mm / in)	350 / 400 - 14 / 16"			
Max. cutting depth (mm /( in)	107 / 132 - 4,2" / 5"			
Water tank capacity (L. Gal.)		20	/5,2	
Net weight (Kg. / lbs.)	89 / 196,2			
Packaging dimensions L x W x H (mm/in)	1080 x 730 x 900 / 42,5" x 28,7" x 35,4"			
Disc included		1	No	

\*No CE

	COBRA 50 MEKANO			
Item code	0202004000	0202004001*	0202004002	0202004003
Motor type		4-stroke /	Gasoline	
Model motor	Honda GX390	Honda GX390	Kohler CH440 CYC	Honda GX390 CYC
Motor starter	Recoil			
HP	1	13	14	13
Blade bore diameter (mm / in)	25,4/1"			
Max. blade diameter (mm / in)	450 / 500 - 18 / 20"			
Max. cutting depth (mm / ( in)	157/182 - 6"/7"			
Water tank capacity (L. Gal.)	20/5,2			
Net weight (Kg. / lbs.)	89 / 196,2			
Packaging dimensions L x W x H (mm/in)	1080 x 730 x 900 / 42,5" x 28,7" x 35,4"			
Disc included		N	0	

\*No CE

### COBRA 45/60 Range

The **COBRA** series machines are rough and all-round, with an excellent output.

Both of them include a polypropylene water tank of 40 or 50 litres depending on the model (10.5 gal. or

Though very robust, the design is ergonomic to provide an easy use and to ensure unbeatable performance in large areas such as motorways, roads, industrial buildings, airports, etc.

#### Great performance and versatility.

Depth indicator.

Floor Saws

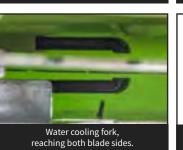
- Two ways blade cooling system, either from the built-in water tank or the water mains.
- Push feed (COBRA 45) or mechanical hand wheel operated (COBRA 60).
- Cutting adjustment by handle with locking system.
- Cutting depth control by trapezoidal thread shaft on a cast iron housing mounted gear.
- Especially designed for heavy duty, including rental
- Easy access to the blade.



### FEATURES AND BENEFITS OF THE COBRA RANGE



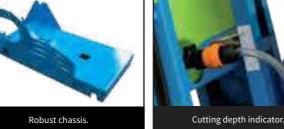
Rubber band wheels with ball bearings.



40 or 50 litres water tank (model COBRA 40 or COBRA 50 respectively







Poly-V belt transmission (Yanmar).

### **HOW TO CUT:**



pārallel guiding lines must be **drawn** on the surface to cut.



We proceed to **cut** the first line, and then we cut the second on return.



The **excavator** can then start to dig.

### **Multiple Cut**



The **COBRA Vario** concept regards the possibility of producing multiple parallel cuts by using more than one blade (see page 69).



	COBRA 45			
Item code	2565	2603*	2587	2585
Motor type	4-stroke / Diesel		4-stroke / Gasoline	
Model motor	Yanmar L100AE - DYC	Honda	GX390	Honda GX390 CYC
Motor starter		Red	coil	
HP	10 13			
Blade bore diameter (mm / in)	25,4/1*			
Max. blade diameter (mm - in)	450 / 500 - 18" / 20"			
Max. cutting depth (mm - ( in)	145 / 170 - 5,7" / 6,7"	145 / 170 -	5,7" / 6,7"	145 / 170 - 5,7" / 6,7"
Water tank capacity (L. Gal.)	40 / 10,5			
Net weight (Kg. / lbs.)	125,5 / 276,6 110 / 242,5			
Packaging dimensions L x W x H (mm/in)	1180 x 670 x 1050 / 46,4" x 26,3" x 41,3"			
Disc included	No			
*Not CE				

	COBRA 60			
Item code	2506	2507	2508	2509
Motor type		Gasoline 4 T		Diesel 4 T
Model motor	Honda GX390	Honda GX390 CYC	Honda GX630	Lombardini MD 190
Motor starter	Re	Recoil Electric		
HP	13		23	16
Blade bore diameter (mm / in)	25,4/1"			
Max. blade diameter (mm / in)	600 / 24"			
Max. cutting depth (mm / (in)	200/7,8"			
Water tank capacity (L. Gal.)	50/13,2			
Net weight (Kg. / lbs.)	188 / 414 234 / 516 245 / 540			245 / 540
Packaging dimensions L x W x H (mm/in)	1480 x 830 x 1190 / 58,2" x 32,6" x 46,8"			
Disc included		N	10	

### **TRENCHER 60/70 Range**

Specialised in trenching

A **TRENCHER** is a pavement cutting machine that can operate with either one or two blades of Ø350 mm (14") or Ø400 mm (16") and Ø450 mm (18") or Ø500 mm (20").

The distance between the two blades can be adjusted to 60 cm, 65 cm. and 70 cm. (24", 26" and 28").

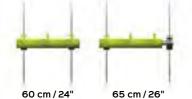
The main use of the **TRENCHER** is to perform two parallel cuts in one pass, so the excavator can follow digging behind. If the surface to cut is steep, the machine needs only to work downwards.

It can also be operated as a conventional cutter, with the blade placed on either sides.

Besides, the **TRENCHER** can also be adapted, with the optional accessories needed, to perform two very close parallel cuts of 5 cm, 8 cm or 10 cm wide.

It is a very rugged and all-round machine, improved for heavy duty works always performing with precision and reliability.

### **Cutting width possibilities:**







### FEATURES AND BENEFITS OF THE TRENCHER RANGE



Cutting depth operated by a Ø250 mm













#### Two parallel cuts just in one go.

- Ø500 mm (20") blade guards available as optional. (Only for versions Honda 23Hp, Kohler 18Hp and Lombardini 16Hp).
- It can cut with just one blade, either on the right or
- Cyclone air filter 13Hp Honda motor version.
- Oil level dipstick and oil drain plug.
- Parking brake.
- Hubcups at front and rear wheels to protect the

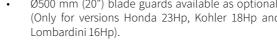
#### TIME SAVING AND INCREASED PRODUCTIVITY:



A single line needs to be drawn. This will be the guide for one of the two blades while cutting.



Fing the drawn line, the machine will perform two parallel cuts in one go at the selected width.





- Two water tanks.
- the left side.
- Locking system of cutting depth.
- bearings.



#### COMPARING SINGLE CUT / DOUBLE CUT OF A 100 m TRENCH ON ASPHALT

COBRA 45 TRENCHER	Cut → Cut →	P6-01	7		Ö
Machine	Metres cut	Waiting time	Machine downtime	Fuel consumption	Cutting time used
COBRA 45	200 m to run for cutting two parallel lines of 100 m.	More than an hour of backhoe loader waiting time before start digging.	16 water refills needed.	Longer working time: higher fuel consumption.	2 hours y 40 min
TRENCHER	Only 100 m to run for cutting two parallel lines	No waiting time.	Only 12 water refills needed.	Less working time: lower fuel consumption.	2 hours y 5 min
	17,8 min less to perform the two cuts.	71 min waiting time saving for the backhoe loader.	17,2 min saved in the cutting process.	4% fuel saving.	35 min less time for every 100 metres cut.

	TRENCHER 60/70			
Item code	2579	2580	2581	2582
Motor type		4-stroke / Gasoline		4-stroke / Diesel
Model motor	Honda GX390 CYC	Honda GX630	Kohler CH620	Lombardini 25 LD
Motor starter	Recoil		Electric	
HP	13	23	18	16
Blade bore diameter (mm / in)		25,	4 / 1"	
Max. blade diameter (mm / in)	400 / 14*			
Max. cutting depth (mm /( in)	120 / 4,7"			
Water tank capacity (L. Gal.)	40 + 20 / 10,5 + 5,2			
Net weight (Kg. / lbs.)	140 / 309	161 / 355	144 / 317	229/505
Packaging dimensions L x W x H (mm/in)	1500 x 840 x 1180 / 59" x 33" x 46,4"			
Disc included		1	No	

### **HALCON Range**

Power Trowels

The **HALCON** range includes four excellent power trowels, designed for a fast and perfect finishing of the concrete floors of any size.

The **HALCON 65** operates as a normal power trowel, but it also includes an upper stabilizing ring with rubber protected edges that allow the machine to operate very near to walls, kerbs and alike.

Since its size is not too big, it can work into houses and apartments, through the door hollow, without folding it previously.

The **HALCON 95** is a perfect power trowel for any concrete surface, no matter its size.

The protection ring is fully chromium plated and mounted on silent blocks. This contributes to a smooth operation and an easy cleaning and dry concrete riddance.

The blades pitch regulation is easy due to its retractable blades system.

The **HALCON 125** shares the features of **HALCON 95**, except for different size of the blades.

Finally, the **HALCON DUPLO** is a double self propelled power trowel. With mechanical transmission it operates on Ø90 cm. (36") rotors that turn inwards. It is suitable for both, preparing and finishing of fresh concrete surfaces

Non-overlapper: the blades of each rotor do not interfere with the other rotor blades. This allows using floating discs and floating blades (optionally available).



### A perfect finishing.

omiu@mplated centrifugal clutch, ensuring the highest performance at high, medium and low engine revs.

• Emergency stop system ("dead-man release handle"), in accordance with EC safety regulations.

 HALCON 95 and HALCON 125 are the only two models in the market including a water tank controlled from the handlebar to sprinkle water into concrete when needed.

Easy and accessible blades pitch regulation.

#### Special features for HALCON DUPLO:

- Water tank with submersible pump to sprinkle water.
- Safety handles for emergency stop.
- · Three headlights.
- 23 Hp Honda motor with battery and electric starter.
- Adjustable seat position.



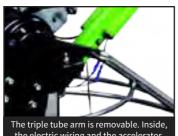
	HALCON 65				
		1-PHASE	3 - PHASE	3 - PHASE	
Item code	1886	1887	1889	1888	
Motor type	4-stroke / Gasoline	230 V	230 - 400 V	230 - 400 V	
Model motor (Hz)	Honda GX160	50/3	50/5	50 - 60 / 4	
Motor starter	Recoil	Switch			
Kw (Hp)	4 (5,5)	1,5 (2)			
Blade diameter (mm / in)		60/23,6"			
Blades pitch regulation		Mech	anical		
Blades R.P.M.		13	30		
Net weight (Kg. / lbs.)	62/137				
Packaging dimensions L x W x H (mm/in)	910 x 680 x 850 / 35,8" x 26,7" x 33,4"				
Blades included		Set of 4 finishing bl	lades + floating disc		

	HALCON 95			
			3-P	HASE
Item code	2031*	2032	2006	2007
Motor type	4-stroke /	Gasoline	400 V	400 V
Model motor (Hz)	Honda	GX160	50 / 4	50/5
Motor starter	Recoil Electric			ectric
Kw (Hp)	4 (5,5) 2,2 (3)			2 (3)
Blade diameter (mm / in)	90/35,4"			
Blades pitch regulation	Mechanical			
Blades R.P.M.	130			
Net weight (Kg. / lbs.)	81,2/179			
Packaging dimensions L x W x H (mm/in)	1120 × 1100 × 950 / 44" × 43,3" × 37,4"			
Blades included	Set of 4 finishing blades			
*No CE				

	HALC	HALCON DUPLO	
Item code	2026	2027	2092
Motor type	4-stroke	/ Gasoline	4-stroke / Gasoline
Model motor (Hz)	Honda GX270	Honda GX390	Honda CX630
Motor starter	R	Electric	
Kw (Hp)	6,6 (9)	9,5 (13)	16,9 (23)
Blade diameter (mm / in)	120	2 x 90 / 2 x 35,4"	
Blades pitch regulation	Mec	Mechanical	
Blades R.P.M.		130	
Net weight (Kg. / lbs.)	113	312,4 / 689	
Packaging dimensions L x W x H (mm/in)	1335 x 1310 x 950	2160 x 1260 x 1500 / 85" X 49,6 x 59"	
Blades included	Set of 5 fin	ishing blades	Set of 8 finishing blades

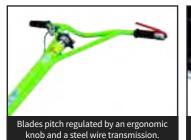
### FEATURES AND BENEFITS OF THE HALCON RANGE

















### **DRILL 9**

### Core Drill Motor

ee-pasition speed selector.

- Anti-shock electric safety system (PRCD wire)
- Mechanical friction clutch to release the motor in case of jammed core bit.
- Heat treated cogwheels for improved resistence.
- Connecting thread 1 <sup>1/4</sup>" UNC.
- Aluminium body and water inlet included.



	DRILL 9
	1-PHASE
Item code	9320
Motor voltage (V)	230
Frequency (Hz / Plug)	50/60
Kw	3,5
Max. drilling diameter (mm / in)	452/18"
R.P.M. 1st speed / 2nd speed / 3rd speed	300/600/900
Net weight (Kg. / lbs.)	13/28,6
Packaging dimensions (L x W x H (nm / in)	570 x 200 x 200 / 22,4" x 7,8" x 7,8"

### RIG

### Drill columns

wo strong rig models available, both made of anodized aluminium with a tube core and featured with 2 rack tracks.

- 40 x 40 x 3 mm in **RIG 3** (1.6" x 1.6" x 0.11").
- 50 x 50 x 3 mm in **RIG 5** (1.6" x 1.6" x 0.11").
- Self adjusting wheels.
- Featured with a drill bit centering device.
- Tipping safe system in the base and the wheels.
- Prepared to use vacuum pump (only RIG 3).



	RIG 3	RIG 5
Item code	9340	9350
Max. drilling diameter (mm / in)	352 / 13,8"	452 / 18"
Speed reducer gearbox	No	Yes
Net weight (Kg. / lbs.)	22 / 48,5	24,6 / 54,2
Packaging dimensions (L x W x H (nm / in)	1110 x 330 x 450 / 43,7" x 13" x 17,7"	1110 x 380 x 450 / 43,7" x 15" x 17,7"

### FEATURES AND BENEFITS OF THE RIG RANGE









### **B50 I / C50 IB**

### Vacuum Cleaner - Dust and liquids

ecuumhideaner has multiple applications in the construction. It is a complement to milling machines, circular saws, wall chasers, angle grinders, polishers, drills, chop saws, etc.

- The stringent regulations on pollution and working safety makes virtually essential to us vacuum cleaners.
- It includes the different accessories for every application or work.
- Stainless steel tank.
- Three independent motors  $(3 \times 1000 \, \text{W})$  that can be either individually operated or all of them at the same time, to achieve the required suction power.



	200.	O O L
	1-PHASE	1-PHASE
tem code	8430	8440
Motor Voltage	230	230
Frequency (Hz / Plug)	50	50
Number of motors / W)	2 x 1000	3 x 1000
Vater basin capacity (Ltr. / Gal.)	77/20,3	77 / 20,3
Net weight (Kg. / Ibs.)	24/52,9	30 / 66,1
Packaging dimensions L x W x H (mm/in)	690 x 600 x 1000	27,1" x 23,6 x 39,3"

### **CAT 202**

### Scarifier

- Handwheel adjustable milling depth.
- Multiple applications: milling, grinding, flaking, grooving, etc. of small and medium surfaces of both, concrete and asphalt or any other hard material.
- The six-tips milling cutters are highly resistant, made of strong steel with up to 58/60 HRC hardness.
- Quick milling drum lifting system, to avoid accidents and ease the machine transportation.
- It is recommended to use it along a dust vacuum cleaner, that can be connected in the outlet designed for this purpose.



\* Includes milling drum, cutters and washers.

		CAT 202	
		1-PHASE	3 - PHASE
Item code	9715	9717	9718
Motor type	4-stroke / Gasoline	230 V	400 V
Model motor / Hz	Honda GX 200	50	50/60
Motor starter	Recoil	Switch	Switch
Kw (Hp)	4,75 (6,5)	2,2 - (3)	2,2 - (3)
Maximun operating width (mm/in)		189 / 7,4"	
Milling output (m²/h ft²/h.)		30/323	
Suction outlet (mm / in)		50/2"	
Net weight (Kg. / lbs.)	75 / 165	79 /	174
Packaging dimensions L x W x H (mm/in)		790 x 480 x 790 / 31,1" X 18,8" X 31,1"	

### **ACCESSORIES**

Optional Accessories









### -The COBRA VARIO project

Multiple cuts with multiple blades

Some of our customers have repeatedly demanded a floor cutting machine for specific needs, such as bevel cuts, close parallel cuts to dig narrow trenches for laying optic fibre or tactile lines in train stations or airports for visually impaired persons. Besides, the machine should still be fully operational for the most common use: cutting a line on the floor.

This project is currently running in **SIMA**. We expect to meet our customer needs and the new market requests.

Currently we are already able to supply customized solutions on demand, but keep moving forward to make of this project a new standard.

The approach is based on the Mekano concept, having the different models sharing most of their components, but each one with the specific features (blade size, motor type, power, etc.) to perfectly adapt to every request.

A long experience in pavement cutting makes SIMA to approach this innovative concept. VARIO: a concept for the future... today in SIMA.





### BLADES FOR THE HALCON RANGE



R209199040. Transport trolley for HALCON DUPLO.





Modelo	HALCON 60	HALCON 65	HALCON 90	HALCON 95	HALCON 120 (4 pâles)	HALCON 125 (5 pâles)	HALCON DUPLO
Set of 4 finishing blades	n.	.a.	R201099001	R-0799067	R202099001	R-0799073	R-201099001
Set of 4 floating blades*	R-0799049	R-2032023	R201006000	R201006000	R202006000	R-0799070	R201006000
Floating	R188199004	R-2032024	R209199010	R-2032062	n.a.	R-0799071	R209199010

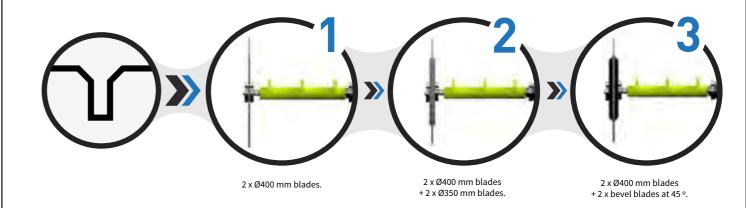
\*Halcón 125 model with Set of 5 floating blade:

_	_	200
_		2

Models		
	Adaptor 1-1/4" UNC to R1/2"	R - 2501511
	Extender 1-1/4" UNC x 200 mm	R - 2501507
RIG 3/5	Extender 1-1/4" UNC x 300 mm	R - 2501508
	Extender 1-1/4" UNC x 500 mm	R - 2501509
	Extender R1/2" x 300 mm	R - 2501644

### **FOUR TYPES OF CUT** Traditional one blade cutting. Two blades cutting ≥10 mm width. Two blades cutting ≥ 20 mm width. Bevel cutting at 45°.

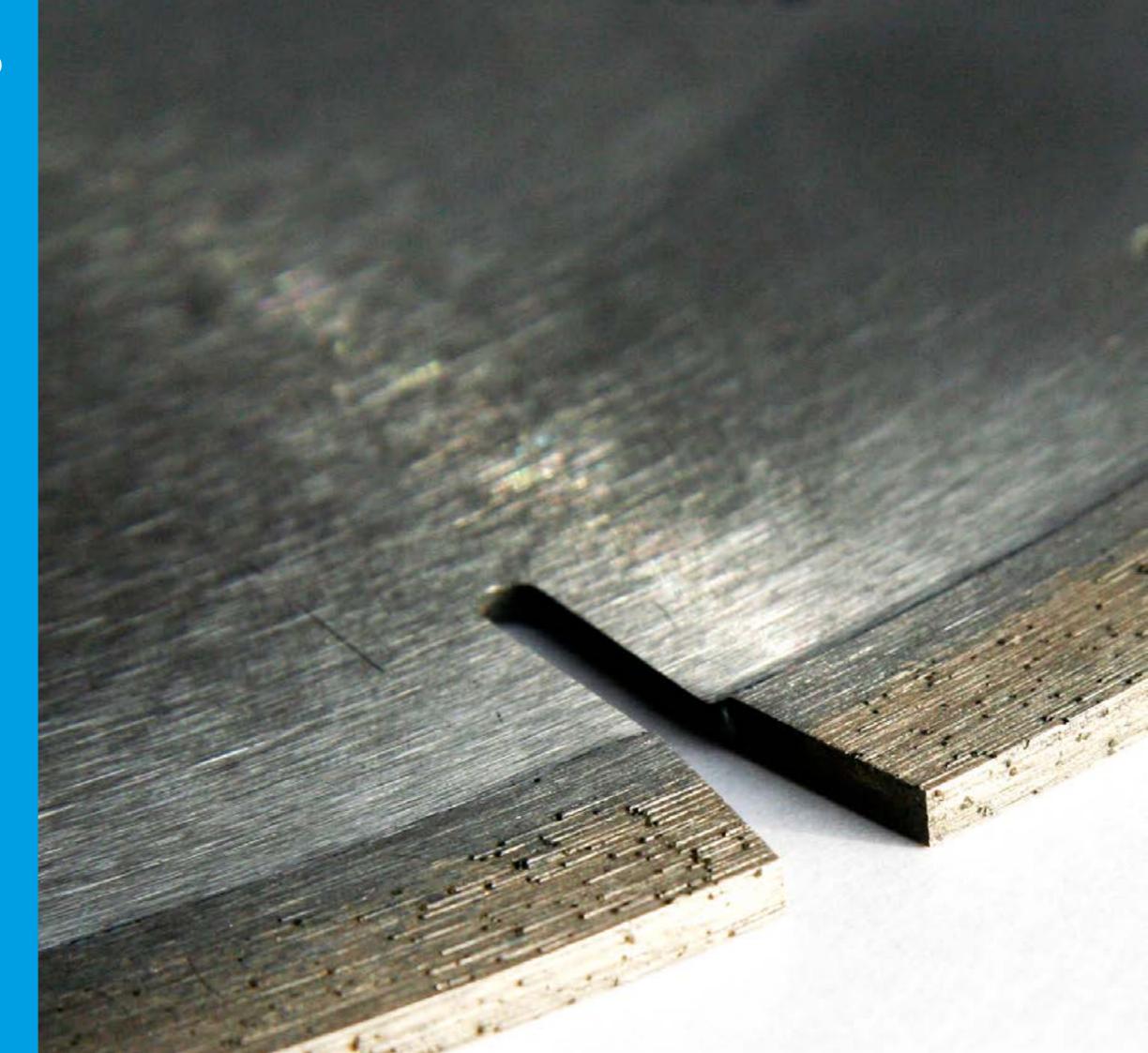
### Steps for beveled cut at 45 °:



## DIAMOND BLADES AND CORE DRILLS

- Diamond blades range
- SIMA PLUS Range
- SIMA PREMIUM Range
- Core Bits





### **DIAMOND BLADES**

SIMA has a longstanding experience in diamond blades, both as a natural complement to our machines and as a product traded under SIMA brand.

For more than 20 years we have evolved to the market requirements, and currently offer two quality levels according to each customer needs.

### The technologies in the diamond blade manufaturing:

A diamond blade is made of a body or core of high precission steel to which cutting segments are added.

These segment are made of a mix of metal powder (a combination of different elements, such as cobalt, tungsten, zinc, iron, etc.) and a resin to make the bond.

This mixture is also combined with diamonds of different size and hardness, and in a certain concentration. Finally, it is shaped as a blade segment in which the composition of the metal powder and the size and concentration of diamonds has been choosen accordingly with the kind

The result is later put through a thermic process to transform it into a metalic segment, hard, and very resistant.

of material that it will be cut.

SIMA technicians consider all the needful variables when recommending the blade that best adapts to every specific cut.

### **Choosing a Diamond blade:**

As a general rule, it can be said that cutting soft or very abrasive materials is a job for a hard metal and a lower diamonds concentration segment. For a hard material, the segment needs to be made of a softer metal bond and bigger sized diamants. But each case must be carefully analyzed to achieve the right balance for the best possible cut.

The same material may have a slightly different composition. For instance, marble, according to its origin (Carrara, Sweedish, Vermont, etc.); or the granite (Alkai, Tonalite, Binary, Riolite, etc.); even concrete, depending on the aggregates used in its composition (sand, gravel, stone, recycled concrete, etc.)

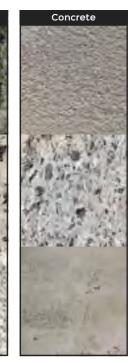
As a result, even on namely the same material, the blade performance can be different depending on the its specific composition and the abrasiveness linked to it.

For our customer, the decission is not as hard as it seems: he just need to tell us what material he needs cutting, what machines he will be using to cut and the blade diameter.

SIMA DIAMANT offers two blade ranges: PLUS series and PREMIUM series. The choice will depend on the required performance: the PREMIUM blades feature a higher segment.







### Dry cutting



A cutting disc runs at a very high speed, the friction heating the blade. Therefore, the blade quality must be high enough to resist the overheating while keeping the cutting capacity.

When dry cutting, it is better to perform short intermitent cuts, to let the blade cool down during the breaks. It is very important to not pushing the blade hard on the material to speed up the cutting: this may lead to reduce the blade life and performance and damage the machine motor.

#### Wet cutting



Every disc performance is enhanced by cooling the blade in the cutting point.

On dry cutting, cooling is done by the air displaced by the blade rotation. On wet cutting, cooling is done with liquid (typically water), which is more efficient and allows a faster cutting.

#### Three types of segment welding.



**Sinter welding:** this welding joints the segments to the blade body by high pressures and temperatures.

DIAMOND BLADES AND DRILLING CO



**Silver bracket welding:** A silver wire bracket is used to weld both parts, segment and body, in a protective air-pocket.



Laser welding: Is the safest and most accurate welding. It requires a state of the art technology and a higher quality of the materials to weld: segments and blade body.

### Blade types according to its segment:

A **segmented dis**c is mostly recommended to cut hard materials, such as stone, granite, bricks, etc.) when a very high cutting precision is not essencial and speed is.



A **turbo disc** improves the cutting precision in those materials that are subject to be chipped, providing a neater cut at a reasonable speed.



A **continuous rim blade** is perfect for ceramic materials requiring cutting accuracy and a very clean cut.



### **SIMA PLUS Range**

### The perfect value for money

The **SIMA PLUS** blades encompass a professional range offered at a competitive price: high quality cutting solutions for the most frequently used construction materials.

Ø250 bore: Ø25,4 mm

#### **GENERAL PURPOSE**

• One blade to cut different materials: bricks, concrete, granite, tiles, ceramics, etc.

### **GENERAL PURPOSE X - COOL**

• For cutting all kind of materials: its ventilated plate improves the blade cooling and reduces vibrations.

		GENERAL PURPOSE					
	PLUS RANGE						
Item code	R - 6501115 R - 6501125 R - 6501180			R - 6501230	R - 6206300	R - 6206350	
Blade diameter (mm / in)	Ø115 / 4"	Ø125 / 5"	Ø180 / 7"	Ø230/9"	Ø300/12"	Ø350/14"	
Segment height (mm/in)		9 - 2/6"			7 -	9/3"	
Cutting mode	Dry			Dry / Wet			
Machine		Angle grinder		Angle grinder / Table saw	Table Saw / F	ower cutters	

		GEN	GENERAL PURPOSE X - COOL			
			PLUS RANGE			
Item code	R - 6206400	R - 6206500	R - 6206700*	R - 6134700**	R - 6206000	R - 6507230
Blade diameter (mm / in)	Ø400/16"	Ø500/20"	Ø700/27"	Ø700/27"	Ø1000/39"	Ø230/9"
Segment height (mm/in)			10 - 3/8"			
Cutting mode			Dry			
Machine			Table saw			Angle grinder / Table saw

### **TURBO SLIM - GENERAL PURPOSE**

or cufting all kind of materials with a good finishing: terrazzo, concrete,

ciay blocks, bricks, etc.								
		TURBO SLIM - GENERAL PURPOSE						
		PLUS RANGE						
Item code	R - 6601115	R - 6601125	R - 6601180	R - 6601230	R - 6601250	R - 6601300		
Blade diameter (mm / in)	Ø115 / 4"	Ø125 / 5"	Ø200/7"	Ø230/9"	Ø250 / 10"	Ø300 / 12"		
Segment height (mm/in)		7,5 - 1/6"						
Cutting mode	Dry Dry/Wet Wet					Wet		
Machine	Angle	grinder	Angle grinde	er / Table saw	Table saw	Table saw / Power cutters		

#### **GRANITE - HARD STONE**

or cufting hard natural stone: granite, basalt, quartz, silica, etc.

	GRANITE - HARD STONE							
			PLUS RANGE					
Item code	R - 6502115	R - 6502125	R - 6502230	R - 6502300	R - 6502350			
Blade diameter (mm / in)	Ø115 / 4 <sup>1/2</sup>	Ø125 / 5"	Ø230/9"	Ø300/12"	Ø350 / 14"			
Segment height (mm/in)	10 - 3/8"							
Cutting mode	Dr	Ty .	Dry / Wet					
Machine	Angle o	grinder	Angle grinder / Table saw	Table saw / Pov	wer cutters			

#### SANDSTONE

one and tkind of abrasive materials.

#### **MARBLE - LIMESTONE**

or culting marble and limestone: steps, window sills, baseboards, flower boxes, etc.

	SANDSTONE		MARBLE - LIMESTONE			
	PLUS RANGE		PLUS RANGE			
Item code	R - 6504230	R - 6205300	R - 6205350	R - 6205400		
Blade diameter (mm / in)	Ø230/9"	Ø300/12"	Ø350 / 14"	Ø400/16"		
Segment height (mm/in)	9 - 2/6"		7 - 9/3"			
Cutting mode	Dry / Wet		Dry / Wet			
Machine	Angle grinder / Table saw	Table saw/Power cutters				

#### **CERAMIC - GLAZED TILES**

or a perfect cutting fresh on all kind of ceramic materials: gres, glazed tiles, porcelaine, etc.

		CERAMIC - GLAZED TILES					
		PLUS RANGE					
Item code	R - 6302180	R - 6302200	R - 6302230	R - 6302250	R - 6302300		
Blade diameter (mm/in)	Ø180 / 6"	Ø200/7"	Ø230/9"	Ø250 / 10"	Ø300/12"		
Segment height (mm/in)			7 - 9/3"				
Cutting mode	Di	ry		Dry / Wet			
Machine	Angle grinder	Angle grinde	er / Table saw	Table saw	Table saw / Power cutters		

#### **GREEN CONCRETE**

or cufting concrete and other abrasive construction materials: refractory brick, precast concrete, concrete blocks, etc.

Especially designed for expansion joints, silico-calcareous concrete and abrasive floors.

				100		100
		GREEN CONCRETE PLUS RANGE				
Item code	R - 6203300	R - 6203350	R - 6203400	R - 6203450	R - 6203500	R - 6203600
Blade diameter (mm / in)	Ø300/12"	Ø350 / 14"	Ø400/16"	Ø450/18"	Ø500/20"	Ø600/24"
Segment height (mm / in)			7 -	9/3"		
Cutting mode	Dry /	Dry/Wet Wet				
Machine	Floor cutter / Table	saw / Power cutters		Floor cutter	/ Table saw	

#### HARD CONCRETE

or cufting old concrete, concrete blocks, asphalt and precast concrete.

		HARD CONCRETE					
	PLUS RANGE						
Item code	R - 62073300	R - 6207350	R - 6207400	R - 6207450	R - 6207500	R - 6207600	R - 6207700
Blade diameter (mm / in)	Ø300 / 12"	Ø350/14"	Ø400/16"	Ø450/18"	Ø500/20"	Ø600/24"	Ø700/27"
Segment height (mm / in)				7 - 9/3"			
Cutting mode	Dry / Wet Wet						
Machine	Floor cutter / Tabl	e saw / Power cutters		Flo	oor cutter / Table s	aw	

<sup>\*</sup> Special Ø60 mm bore for Magnum 700 \*\* Special Ø25.4 mm bore for BALI 700

### **SIMA PREMIUM Range**

High Performance

**SIMA PREMIUM** range offers the highest performance in construction materials cutting. With a higher segment their extended life makes them suitable for very accurate professional jobs.

<Ø250 bore: Ø22,2 mm >Ø250 bore: Ø25,4 mm

#### **GENERAL PURPOSE**

• This blade can be used for an efficient cutting on different materials: bricks, concrete, granite, tiles, ceramics, etc.

			400		40
			GENERAL PURPOS	E	
			PREMIUM RANGE		
Item code	D - 6022300	D - 6022350	D - 6022400	D - 6022500	D - 6022000
Blade diameter (mm / in)	Ø300 / 12"	Ø350 / 14"	Ø400 / 16"	Ø500/20"	Ø1000 / 39"
Segment height (mm/in)			12 / 1/2"		
Cutting mode	Dry	/ Wet		Wet	
Machine	Table saw / F	Power cutters		Table saw	

#### **TURBO - GENERAL PURPOSE**

urbo Atultipurpose blade for cutting quartz, silestone, porcelaine, granite, hard natural stone (basalt, silica, etc) and other hard and compact materials

	TURBO - GENERAL PURPOSE
	PREMIUM RANGE
Item code	D - 6602230
Blade diameter (mm / in)	Ø230/9"
Segment height (mm / in)	12 / 1/2"
Cutting mode	Dry / Wet
Machine	Angle grinder / Table saw

#### **GRANITE - HIGH PERFORMANCE**

or cufting natural stone: granite, basalt, quartz, silica, silestone, etc.

			200		77 500		
		GRANITE - HIGH PERFORMANCE PREMIUM RANGE					
Item code	D - 6041230	D - 6042300	D - 6042350	D - 6042400	D - 6042500		
Blade diameter (mm / in)	Ø230/9"	Ø300 / 12"	Ø350 / 14"	Ø400 / 16"	Ø500/20"		
Segment height (mm / in)		12 - 1/2"					
Cutting mode		Dry / Wet			et		
Machine	Angle grinder / Table saw	Table saw / F	ower cutters	Table saw			

#### MARBLE ELECTROPLATED

ofessPonal use of marble especialists and builders.

Not suitable for other materials.

			4	100		
	MARBLE ELECTROPLATED  PREMIUM RANGE					
Item code	D - 6061115	D - 6061125	D - 6061180	D - 6061230		
Blade diameter (mm/in)	Ø115 / 4"	Ø125 / 5"	Ø180 / 7"	Ø230/9"		
Segment height (mm/in)		5 - 3/16"				
Cutting mode	Dry					
Machine		Angle	grinder			

#### **CERAMIC - VITRIFIED MATERIALS**

- It cuts vitrified materials and hard porcelain materials.
- Central flange to allow angle cuts.

		A A A A A A A A A A A A A A A A A A A				
	CERAMIC - VITRIFIED MATERIALS					
	PREMIUM RANGE					
Item code	D - 6081301	D - 6081350				
Blade diameter (mm / in)	Ø300 / 12"	Ø350 / 14"				
Segment height (mm/in)	10 -	3/8"				
Cutting mode	Wet					
Machine	Table	e saw				

#### **TURBO CERAMIC - PROFESSIONAL**

or cufting ceramic materials, porcelain and artificial stone.

	TURBO CERAMIC - PROFESSIONAL	
	PREMIUM RANGE	
Item code	D - 6081300	
Blade diameter (mm / in)	Ø300 / 12"	
Segment height (mm/in)	10 - 3/8"	
Cutting mode	Wet	
Machine	Table saw	

### **CERAMIC EXTRA SLIM**

- The finest cut on all type of ceramic dry cuts.
- Perfect for refurbishing jobs and the installation of self-ventilated façades needing a thin and accurate cut without chipping.

		4616
	CERAN	MIC EXTRA SLIM
	PR	EMIUM RANGE
Item code	D - 6121115	D - 6121125
Blade diameter (mm / in)	Ø115 / 4"	Ø125 / 5"
Segment height (mm / in)		12 - 1/2"
Cutting mode		Dry
Machine		Angle grinder

#### **CONCRETE - HIGH PERFORMANCE**

or coficrete cutting using power cut - off saws.

• It cuts concrete blocks, but also pipes, kerbstones, and abrasive construction materials.



	CONCRETE - HIGH	I PERFORMANCE				
	PREMIUM RANGE					
Item code	D - 6091300	D - 6091350				
Blade diameter (mm / in)	Ø300 / 12"	Ø350 / 14"				
Segment height (mm/in)	12 -	1/2"				
Cutting mode	Dry /	/ Wet				
Machine	Power	cutters				

### **ASPHALT**

ect blaperfor rentals: excellent performance on all type of floors, asphalt, concrete with either lime or silica aggregates and fresh or old concrete.



		ASPHALT					
		PREMIUM RANGE					
Item code	D - 6133300	D - 6133350	D - 6133400	D - 6133450	D - 6133500	D - 6133600	
Blade diameter (mm / in)	Ø300 / 12"	Ø350 / 14"	Ø400/16"	Ø450 / 18"	Ø500/20"	Ø600/24"	
Segment height (mm / in)		12 - 1/2"					
Cutting mode		Wet					
Machine	Floor cutter/	Power cutters		Floor	cutter		

### **GREEN CONCRETE - HIGH PERFORMANCE**

• Especially suitable for volcanic agregates, basalt, lignite. Good performance on Asphalt.



		GREE	N CONCRETE - H	HIGH PERFORM	ANCE						
	PREMIUM RANGE										
Item code	D - 6153300	D - 6153350	D - 6153400	D - 6153450	D - 6153500	D - 6153600					
Blade diameter (mm / in)	Ø300/12"	Ø350 / 14"	Ø400/16"	Ø450 / 18"	Ø500/20"	Ø600/24"					
Segment height (mm/in)			12 -	1/2"							
Cutting mode			W	et							
Machine			Floor	cutter							

### HARD CONCRETE - HIGH PERFORMANCE

or intensive cutting of hard concrete, highly abrasive concrete and concrete blocks.



		OLD CONCRETE - HIGH PERFORMANCE											
		PREMIUM RANGE											
Item code	D - 6163300	D - 6163350	D - 6163400	D - 6163450	D - 6163500								
Blade diameter (mm / in)	Ø300/12"	Ø350/14"	Ø400 / 16"	Ø450/18"	Ø500/20"								
Segment height (mm / in)			12 - 1/2"										
Cutting mode	Dry /	Wet		Wet									
Machine	Floor cutter / F	Power cutters	Floor cutter / Table saw										

				GA	MA PL	.US								GAM	A PRE	MIUM				
	General purpose	Turbo Slim - General purpose	General purpose X - COOL	Granite - Hard Stone	Sandstone	Marble - Limestone	Ceramic - Glazed Tiles	Green Concrete	Hard Concrete	General purpose	Granite - High peformance	Marble Electroplated	Turbo - General porpose	Ceramic - Vitrified Materials	Turbo ceramic - professional	Ceramic extra slim	Concrete - High peformance	Asphalt	Green concrete - High peformance	Hard concrete - High peformance
General Purpose	0	•		)	0	0	•	0	0			0	0					0	0	0
Concrete Blocks			0			0	•	0			•	0	0		0		0	0	0	0
Bricks	0	•			0	0		•	0		)	0						0	0	0
Porotherm	0	0	0	0	0	0	0	•	0	0	0	0				)			0	0
Tiles	0	0		)	0	0		)		0		0					0			0
Gres					0	0	0	0	0	(	)	0	0		0		0			0
Ferrogres		0		0	0		0		0	0	0	0					0			0
Klinker	0	0	0	0	0		0				0	0					0			0
Terrazzo	0	0		)	0	0	•	0		0		0	0		0		0	0	0	0
Porcelain						9	0		)			0	0		0					
Ceramics			)		0	0	0				)	0			)					
Cement	0	0	į	0		0	0	0	0		)	0					0			0
Green concrete	0	0		0		0	0	0	0		)	0					0			0
Hard concrete	0	0		0				0		0		0	0		0		0			0
Granite	0	0	0	0	0			0		)	0	0	0		0		0			0
Slate	0	0	0	0	0			0	0	0	0	0	0	0		)	0		)	0
Marble			0			0			0			0				0				
Limestone			0			0		0			)	0	0	0		)			)	
Sandstone	0	0	0		)			0	0	•	0			0			0			0
	Excellent	•					Good	0					Fair	0					Not suit	able 🛑

### **CORE DRILLS**

A **CORE DRILL** is made of two elements: the steel frame with its coupling nut and the diamant segments (a mixture of diamonds and a metal bond).

The segments can be welded on the frame with silver wire braces or by laser. A laser welding is the strongest and more accurate. It is performed using a very advanced technology, requiring a very high quality in the materials to weld, both the segment and the metal body of the core drill (the frame).

**DIAMOND** drilling allows very accurate drilling and without chipping the materials. It can be done vertically or horizontally, and also slanted.

In any case, core drilling will reduce the drilling total time. Whether to use dry or wet drilling depends on the type of material and the depth to be reached. In materials such as concrete (reinforced or otherwise), a wet drilling (with water) is strongly recommended. Wet drilling typically will be faster and will extend the segments life.

For small drilling jobs it is possible to use dry drilling. But it will eat the segment faster and perform a slower drilling.



### FEATURES AND BENEFITS OF SIMA CORE BITS









#### ADVANTAGES OF DIAMOND CORE DRILLING:



le fariany material: the wet core drill perforation suits all kind of materials, including green and hard reinforced concrete.



Cutting in an single pass: it can drill on concrete and stell simultaneously, without needing to change the core bit.



Low vibrations: it is perfect for drilling works near places with noise restrictions (hospitals, schools, etc.)



ffillent: the drilling is focused on the precise area that needs drilling. It cuts in circles, leaving a sample filling in the middle.



#### Uses.

ensivendrilling on highly abrasive hard or green old or reinforced concrete.

- In pipes holes (water, gas, electricity pipes) and all kind of circular hole (air conditioning or heating, placing electric boards, opening windows and doors, extracting samples (concrete, asphalte), gas extraction or air ventilation pipes, etc.
- Good performance on asphalt drilling.



		CORE DRILLS													
Item code	D - 7150052	D - 7150062	D - 7150072	D - 7150082	D - 7150092	D - 7150102	D - 7150112	D - 7150122							
Blade diameter (mm / in)	Ø52 - 2 3/6"	Ø62 - 2 7/1°	Ø72 - 2 5/6"	Ø82 - 3 1/3"	Ø92 - 3 5/8"	Ø102 - 4 1/6"	Ø112 - 4 1/3"	Ø122 - 45/6"							
Segment height (mm/in)		8 - 5/16"													
Connection thread		1 <sup>14*</sup> UNC													
Cutting mode		Wet													
Machine					rill										

	CORE DRILLS												
Item code	D - 7150132	D - 7150152	D - 7150162	D - 7150177	D - 7150202	D - 7150225	D - 7150252	D - 7150302	D - 7150352				
Blade diameter (mm/in)	Ø132 / 51/6 "	Ø152 / 65 6/6"	Ø162 / 6 3/8"	Ø177 / 6 3/3"	Ø202/76/6"	Ø225 / 8 5/6"	Ø252/95/6"	Ø302/115/6"	Ø350 / 13 2/3"				
Segment height (mm/in)	8 - 5/16"												
Connection thread	1 <sup>yar</sup> UNC												
Cutting mode	Wet												
Machine					Drill								

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